



# Sno-Thro®

## Parts Manual

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### Models

926001 - 926LE  
926002 - 11528LE  
926003 - 1332LE  
926013 - 8526CLASSIC  
926014 - 9526DLE  
926015 - 11528DLE  
926300 - 11526DLE  
926301 - 926DLE  
926302 - 1332LE  
926304 - 11528LE  
926305 - 8526LE  
926306 - 1328DLE  
926307 - 1332DLE  
926308 - 1336DLE  
926500 - 1332DLE  
926501 - 1336DLE  
926502 - 936 Brush



## THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

| Decimals to Fractions |      |      |       |
|-----------------------|------|------|-------|
| .063                  | 1/16 | .563 | 9/16  |
| .125                  | 1/8  | .625 | 5/8   |
| .188                  | 3/16 | .688 | 11/16 |
| .250                  | 1/4  | .750 | 3/4   |
| .313                  | 5/16 | .813 | 13/16 |
| .375                  | 3/8  | .875 | 7/8   |
| .438                  | 7/16 | .938 | 15/16 |
| .500                  | 1/2  | 1.00 | 1     |

## SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

## UNAUTHORIZED REPLACEMENT PARTS

Use only Ariens replacement parts. The replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

## PRODUCT REGISTRATION

The Ariens dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

**Customer Note:** If Dealer does not register your product, please fill out, sign and return the product registration card to Ariens or go to [www.ariens.com](http://www.ariens.com).

## YOUR SATISFACTION IS IMPORTANT

### Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.  
They will guide you through safe and proper operation and maintenance.  
They contain specifications on your unit.  
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.  
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.  
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.  
If your questions are not resolved by the support staff, ask for the manager or owner.  
When contacting your Dealer supply your model and serial numbers.

### TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

# MODELS

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## Domestic

### **Model 926001 (926LE)**

9H.P. 26" Sno-Thro  
Serial No. 010001 and up

### **Model 926002 (11528LE)**

11.5H.P. 28" Sno-Thro  
Serial No. 005001 and up

### **Model 926003 (1332LE)**

13H.P. 32" Sno-Thro  
Serial No. 001501 and up

### **Model 926013 (8526CLASSIC)**

8.5H.P. 26" Sno-Thro  
Serial No. 000101 and up

### **Model 926014 (9526DLE)**

9.5H.P. 26" Sno-Thro  
Serial No. 000101 and up

### **Model 926015 (11528DLE)**

11.5H.P. 28" Sno-Thro  
Serial No. 000101 and up

## International

### **Model 926300 (11526DLE)**

11.5H.P. 26" Sno-Thro  
Serial No. 000501 and up

### **Model 926301 (926DLE)**

9H.P. 26" Sno-Thro  
Serial No. 002001 and up

### **Model 926302 (1332LE)**

13H.P. 32" Sno-Thro  
Serial No. 001001 and up

### **Model 926304 (11528LE)**

11.5H.P. 28" Sno-Thro  
Serial No. 001001 and up

### **Model 926305 (8526LE)**

8.5H.P. 26" Sno-Thro  
Serial No. 000101 and up

### **Model 926306 (1328DLE)**

13H.P. 28" Sno-Thro  
Serial No. 000101 and up

### **Model 926307 (1332DLE)**

13H.P. 32" Sno-Thro  
Serial No. 000101 and up

### **Model 926308 (1336DLE)**

13H.P. 36" Sno-Thro  
Serial No. 000101 and up

## Global

### **Model 926500 (1332DLE)**

13H.P. 32" Sno-Thro  
Serial No. 001501 and up

### **Model 926501 (1336DLE)**

13H.P. 36" Sno-Thro  
Serial No. 005001 and up

### **Model 926502 (936)**

9H.P. 36" Sno-Brush  
Serial No. 000451 and up

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### ELECTRICAL SYSTEMS

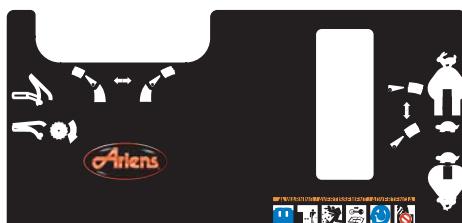
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# DECALS

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501

1



2



3

Cast Iron Bore  
07797600

6



5



4



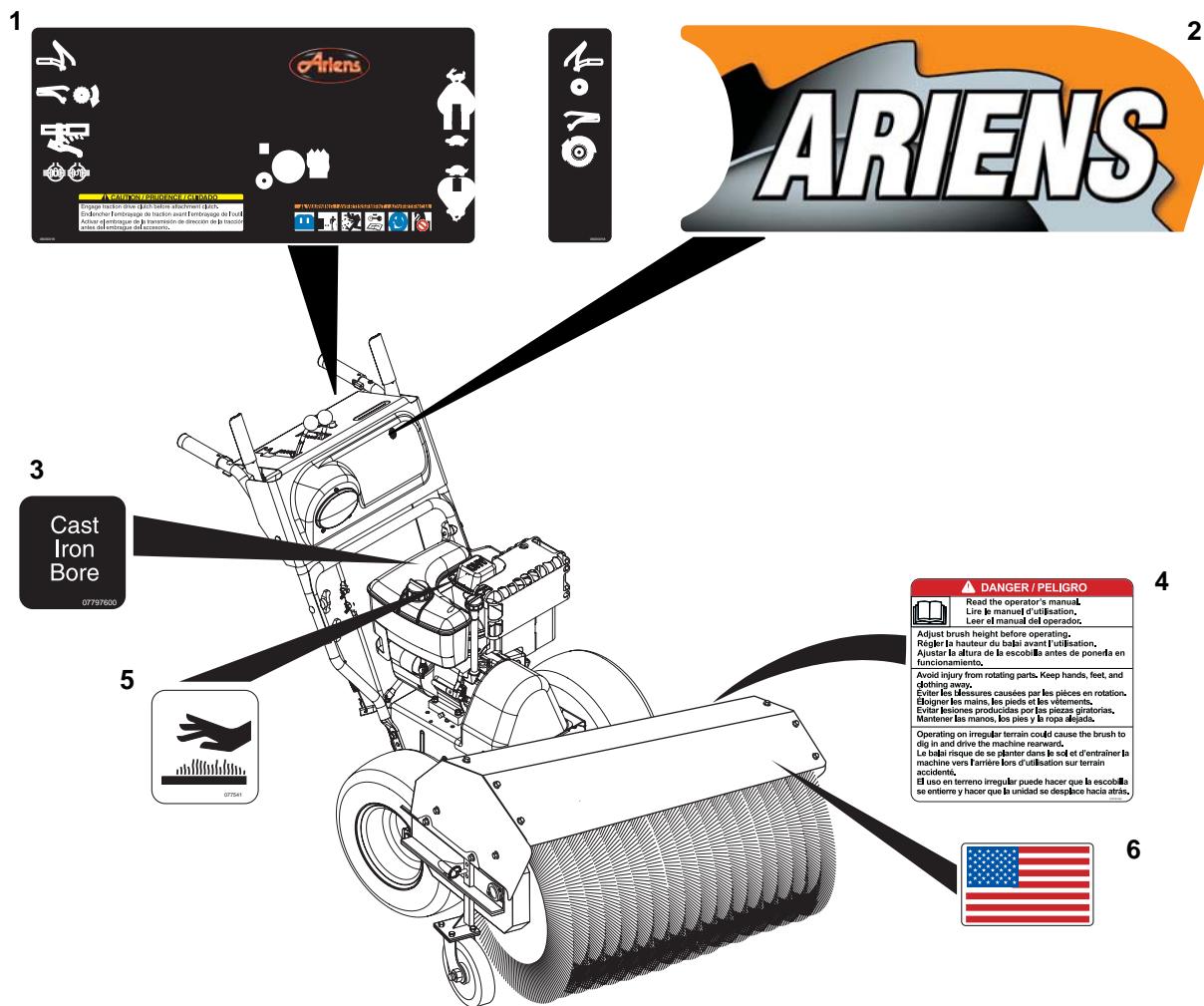
**Item Part No. Qty. Description**

|   |          |   |   |
|---|----------|---|---|
| 1 | 08000011 | 1 | Decal, Control (001, 305, 013)  |
|   | 08000016 | 1 | Decal, Control Hand Warmer (002, 003, 014, 015, 300, 301, 302, 303, 304, 306) |
|   | 08000017 | 1 | Decal, Control 12v (307, 308, 500, 501)                                       |
| 2 | 08000021 | 1 | Decal, Front Dash - 926LE (001)   |
|   | 08000022 | 1 | Decal, Front Dash - 11528LE (002, 304)  |
|   | 08000023 | 1 | Decal, Front Dash - 1332LE (003, 302)   |
|   | 08000035 | 1 | Decal, Front Dash - 8526LE (013)  |
|   | 08000036 | 1 | Decal, Front Dash - 9526DLE (014)   |
|   | 08000037 | 1 | Decal, Front Dash - 11528DLE (015)  |
|   | 08000025 | 1 | Decal, Front Dash - 926DLE (004, 301)   |
|   | 08000026 | 1 | Decal, Front Dash - 11526DLE (300)  |
|   | 08000027 | 1 | Decal, Front Dash - 1328DLE (306)   |
|   | 08000028 | 1 | Decal, Front Dash - 1332DLE (307, 500)  |
|   | 08000029 | 1 | Decal, Front Dash - 1336DLE (308, 501)  |
|   | 08000032 | 1 | Decal, Front Dash - 8526LE (305)  |
| 3 | 07797600 | 1 | Decal, Cast Iron Bore   |
| 4 | 08094000 | 1 | Decal, Danger   |
| 5 | 08093901 | 1 | Decal, Danger - Rotating Parts  |
| 6 | 05305100 | 1 | Decal, American Flag  |

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# DECALS

Model 926502

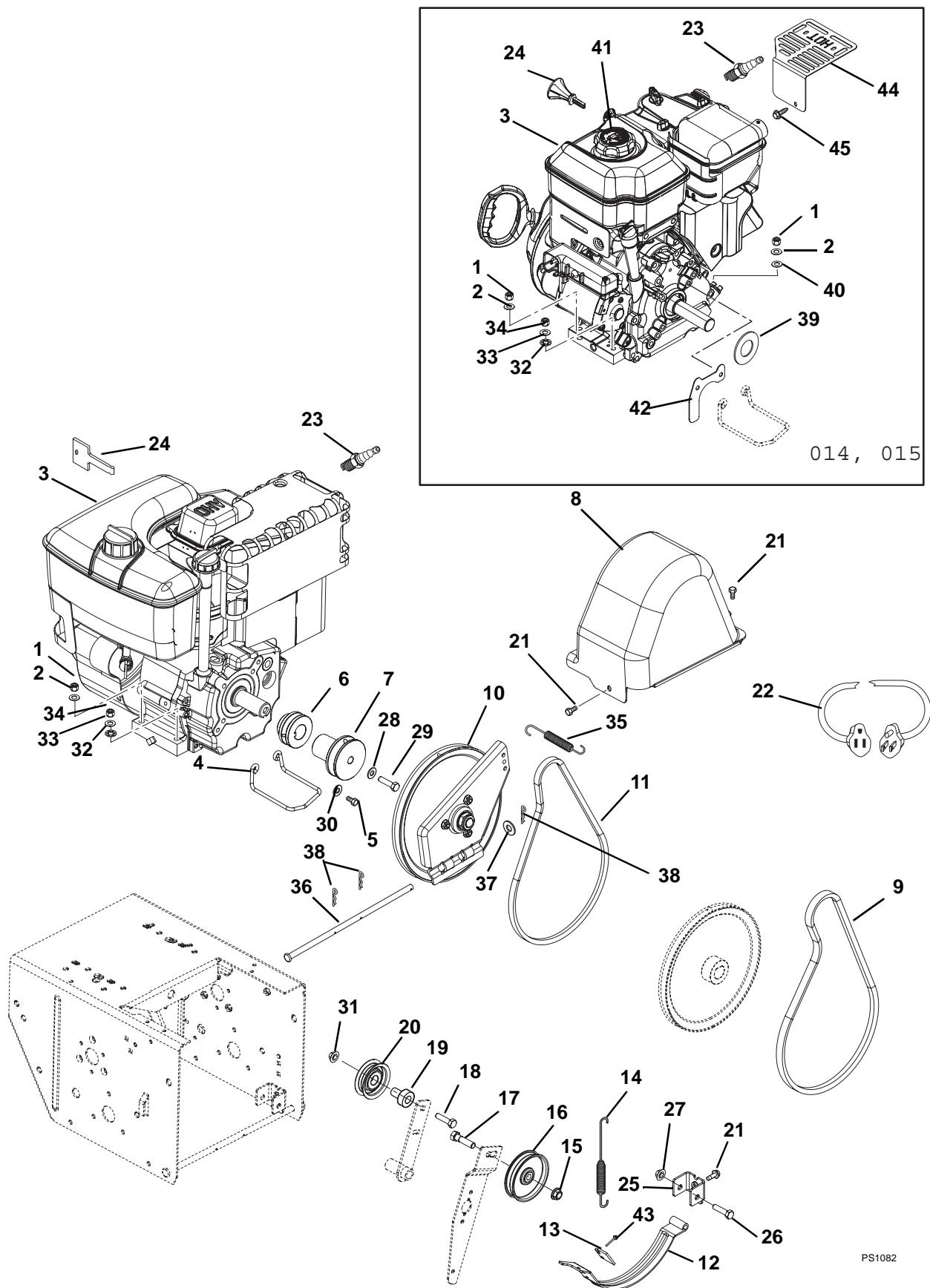


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| Item | Part No. | Qty. | Description                    |
|------|----------|------|--------------------------------|
| 1    | 08000018 | 1    | Decal, Control-Ariens PB       |
| 2    | 08000030 | 1    | Decal, Front Dash-Ariens BRUSH |
| 3    | 07797600 | 1    | Decal, Cast Iron Bore          |
| 4    | 07873100 | 1    | Decal, Caution                 |
| 5    | 07754100 | 1    | Decal, Hot Surface             |
| 6    | 05305100 | 1    | Decal, American Flag           |

# ENGINE AND BELT DRIVE

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502



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# ENGINE AND BELT DRIVE

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**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502**

| <b>Item</b> | <b>Part No.</b> | <b>Qty.</b> | <b>Description</b>  |
|-------------|-----------------|-------------|---|
| 1           | 06529200        | 3           | Nut, Hex .31-18 (014, 015, 500, 501)  |
|             | 06529200        | 4           | Nut, Hex .31-18 (001, 002, 003, 013, 300, 301, 302, 304, 305, 306, 307, 308, 502)   |
| 2           | 06307400        | 3           | Washer, Lock .312 x .097 (014, 015, 500, 501)   |
|             | 06307400        | 4           | Washer, Lock .312 x .097 (001, 002, 003, 013, 300, 301, 302, 304, 305, 306, 307, 308, 502)  |
| 3           | 08200038        | 1           | Engine, 9.25HP Tecumseh LH318SA - 156582H - 120 Volt (001)  |
|             | 08200039        | 1           | Engine, 8.5HP Tecumseh LH318SA - 156581H - 240 Volt (305)   |
|             | 08200043        | 1           | Engine, 11.5HP OHV Tecumseh OH318SA - 221828B - 120 Volt (002)  |
|             | 08200044        | 1           | Engine, 11.5HP OHV Tecumseh OH318SA - 221826B - 240 Volt (300, 304)   |
|             | 08200045        | 1           | Engine, 13HP Tecumseh OHV OH358SA - 223842C - 120 Volt (003)  |
|             | 08200046        | 1           | Engine, 13HP Tecumseh OHV OH358SA - 223841C - 240 Volt (302, 306)   |
|             | 08200047        | 1           | Engine, 13HP Tecumseh OHV OH358SA - 223843C - 12 Volt (307, 308, 500, 501)  |
|             | 08200127        | 1           | Engine, 8.5HP Tecumseh LH318SA - 156593H - 120 Volt (013)   |
|             | 08200128        | 1           | Engine, Briggs and Stratton Intek 9.5 - 20B4140122EI - 120 Volt (014)   |
|             | 08200129        | 1           | Engine, Briggs and Stratton Intek 11.5 - 21C3140117EI - 120 Volt (015)  |
| 4           | 00461900        | 1           | Belt Finger   |
| 5           | 05947300        | 2           | Bolt, Hex .31-24 x .75 Grade 5  |
| 6           | 00397100        | 1           | Sheave, Drive   |
| 7           | 00397000        | 1           | Sheave, Attachment  |
| 8           | 00384100        | 1           | Cover, Belt   |
| 9           | 07200020        | 1           | V-Belt 4L 37.06 (001, 002, 013, 014, 015, 300, 301, 304, 305, 502)  |
|             | 07200021        | 1           | V-Belt 4L 38.00 (003, 302, 306, 307, 308, 500, 501)   |
| 10          | 52602700        | 1           | Plate, Swing Assembly (001 SN 011501 and up, 002 SN 005656 and up, 301 SN 002205 and up, 302 SN 001211 and up, 304 SN 001261 and up, 305 SN 000761 and up, 307 SN 000331 and up, 308 SN 000181 and up, 500 SN 001566 and up)                        |
|             | 52602100        | 1           | Plate, Swing Assembly (001 SN 01000 -011500, 002 SN 005001-005655, 301 SN 002001-002204, 302 SN 001001-001210, 304 SN 001001-001260, 305 SN 000101-000760, 307 SN 000101-000330, 308 SN 000101-000180, 500 SN 001501-001565)                        |
| 11          | 07200110        | 1           | V-Belt, Traction Drive (001 SN 011501 and up, 002 SN 005656 and up, 013 SN 000101 and up, 014 SN 000101 and up, 015 SN 000101 and up, 300 SN 000101 and up, 301 SN 002205 and up, 304 SN 001261 and up, 305 SN 000761 and up, 502 SN 000101 and up) |
|             | 07200101        | 1           | V-Belt, Traction Drive (001 SN 01000 -011500, 002 SN 005001-005655, 301 SN 002001-002204, 304 SN 001001-001260, 305 SN 000101-000760)   |
|             | 07200111        | 1           | V-Belt, Traction Drive (003 SN 001556 and up, 302 SN 001211 and up, 306 SN 000101 and up, 307 SN 000331 and up, 308 SN 000181 and up, 500 SN 001566 and up, 501 SN 000101 and up)   |
|             | 07200102        | 1           | V-Belt, Traction Drive (003 SN 001501-001555, 302 SN 001001-001210, 307 SN 000101-000330, 308 SN 000101-000180, 500 SN 001501-001565)   |
| 12          | 00374900        | 1           | Arm, Brake Attachment with Pad  |
| 13          | 00180500        | 1           | Pad, Brake  |
| 14          | 08300017        | 1           | Spring, Tension .056 x .60 x 4.40   |
| 15          | 06542000        | 1           | Nut, Locking Top Flange .38-16  |
| 16          | 07300013        | 1           | Idler, Flat 3.00  |
| 17          | 05957900        | 1           | Bolt, Hex .38-16 x 1.50 Grade 5   |
| 18          | 05947500        | 1           | Bolt, Hex .31-18 x 1.25 Grade 5   |
| 19          | 01213100        | 1           | Spacer, Bearing   |
| 20          | 02457400        | 1           | Idler   |
| 21          | 07412000        | 4           | Screw, Tapping .25-20 x .50 Hex Washer Head Thread Rolling  |
| 22          | 02483100        | 1           | Cord, Extension 110V  |
| 23          | 21533500        | 1           | Plug, Spark (001, 002, 003, 013, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502)   |
|             | 21534100        | 1           | Plug, Spark (014, 015)  |
| 24          | 07532000        | 1           | Key, Push/Pull Tecumseh (001, 002, 003, 013, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502)   |
|             | 07500012        | 1           | Key, Ignition Push/Pull Briggs and Stratton (014, 015)  |
| 25          | 00430751        | 1           | Pivot, Brake  |
| 26          | 05957200        | 1           | Bolt, Hex .31-18 x 2.00 Grade 5   |
| 27          | 06543100        | 1           | Nut, Locking-Top-Flange .31-18  |
| 28          | 06308800        | 1           | Washer, Locking .38 x .094  |
| 29          | 05958600        | 1           | Bolt, Hex .38-24 x 2.0  |
| 30          | 06307400        | 2           | Washer, Locking .312 x .097 Heavy   |
| 31          | 06543100        | 1           | Nut, Locking-Top-Flange .31-18  |
| 32          | 06310500        | 1           | Washer, Lock Internal .31 (500, 501)  |
| 33          | 06437200        | 1           | Washer, Flat-Steel .344 x .688 x .065 (500, 501)  |

## ENGINE AND BELT DRIVE

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### Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502

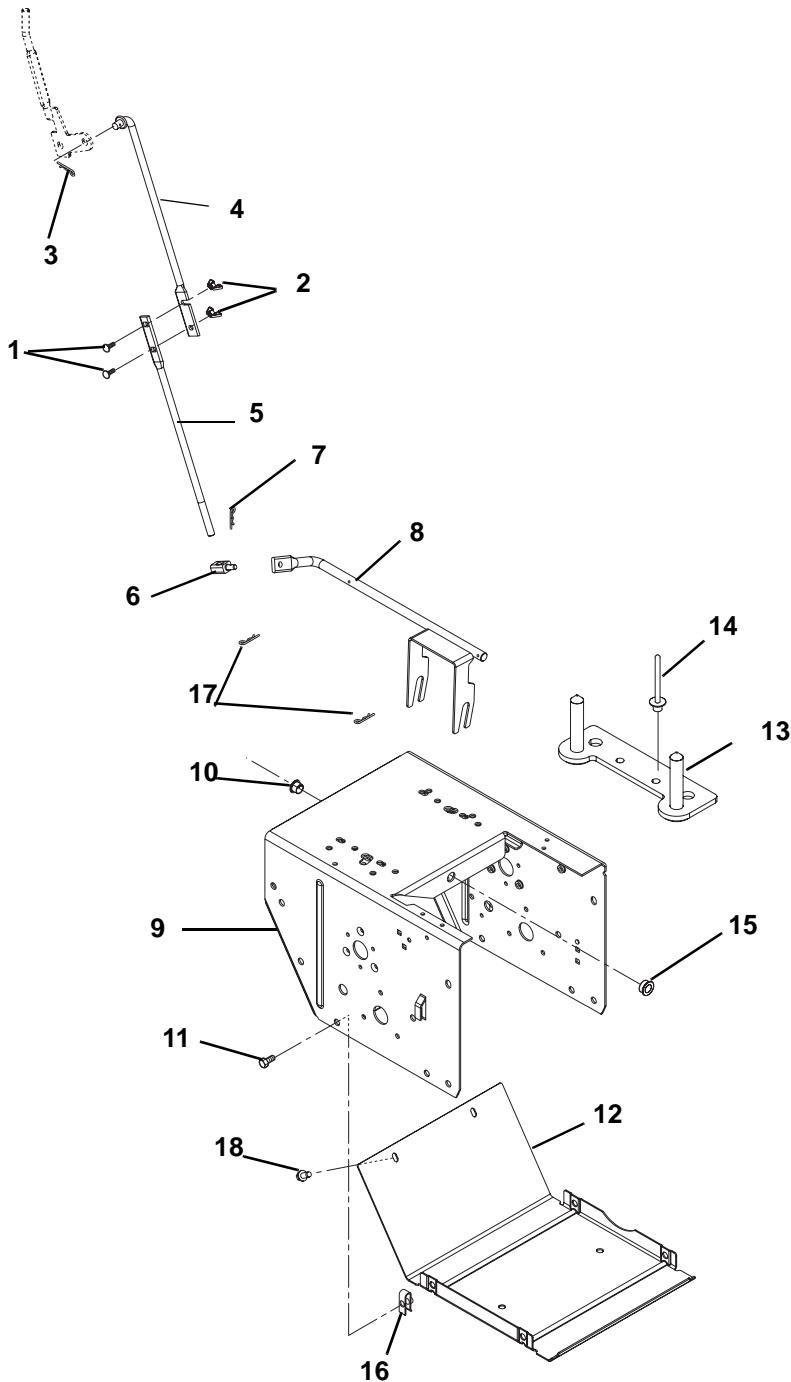
|    |          |   |  |
|----|----------|---|--|
| 34 | 06529800 | 1 | Nut, Locking-Center .31-18 (500, 501)                        |
| 35 | 08300019 | 1 | Spring, Tension .048 x .50 x 2.8                             |
| 36 | 00380900 | 1 | Rod, Housing Pivot   |
| 37 | 06436200 | 1 | Washer, Flat Steel .406 x .812 x .065                        |
| 38 | 06714800 | 3 | Pin, Hair  |
| 39 | 06443000 | 1 | Washer, Flat, Steel 1.062 x 2.0 x .134 (014, 015)            |
| 40 | 06435700 | 1 | Washer, Flat Steel .38 x .875 x .083 (014, 015)              |
| 41 | 07500013 | 1 | Gas cap (014, 015)   |
| 42 | 00486451 | 1 | Guard, Belt Cover, Briggs & Stratton (014, 015)              |
| 43 | 06800001 | 2 | Rivet, Pop .187X.45  |
| 44 | 00607300 | 1 | Guard, Muffler, Briggs and Stratton Model 20 (014, 015)      |
| 45 | 07400014 | 3 | Screw, Tapping 10-24 x .38 Hex Washer Head Thread (014, 015) |

## **NOTES**

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# SPEED SELECTOR AND FRAME

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502



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## SPEED SELECTOR AND FRAME

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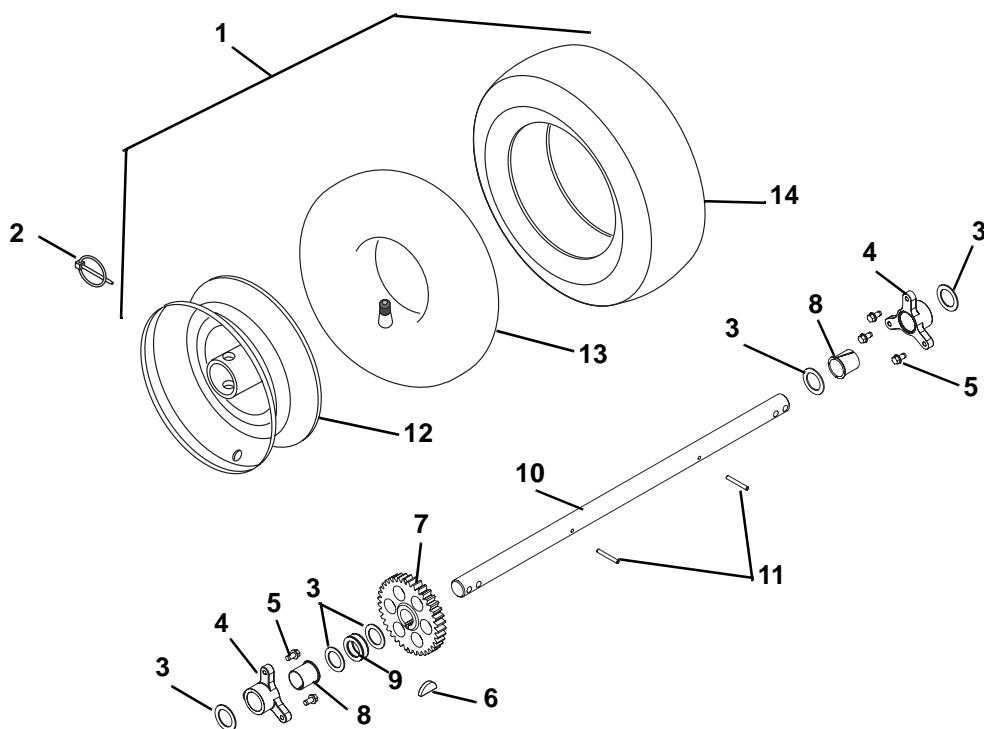
**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502**

| Item | Part No. | Qty. | Description  |
|------|----------|------|--|
| 1    | 06219800 | 2    | Bolt, Round Head Square Neck .25-20 x 1.00 Grade 5                                     |
| 2    | 06537500 | 2    | Nut, Locking Wing .25-20   |
| 3    | 06714800 | 1    | Pin, Hair #25  |
| 4    | 00386000 | 1    | Rod, Shift-Upper   |
| 5    | 00386600 | 1    | Rod, Shift-Lower   |
| 6    | 00386700 | 1    | Pivot, Shift Rod   |
| 7    | 06714800 | 1    | Pin, Hair  |
| 8    | 00371351 | 1    | Arm, Shift Weldment  |
| 9    | 00370459 | 1    | Main Frame   |
| 10   | 05500026 | 1    | Bushing, Polyliner .50 Split   |
| 11   | 06118000 | 4    | Screw, Machine .25-20 x .75 Hex Washer   |
| 12   | 00375159 | 1    | Cover, Bottom  |
| 13   | 00188400 | 2    | Bolt Strap (001, 002, 003, 013, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502) |
|      | 00392000 | 2    | Strap, Engine Bolt-Large Briggs and Stratton (014, 015)                                |
| 14   | 06800001 | 2    | Rivet, Pop .187 x .45 Dome Aluminum  |
| 15   | 05500028 | 1    | Bushing, Polyliner .50 Snapin  |
| 16   | 07009000 | 4    | Nut-Retainer .25-20 x .56  |
| 17   | 06944800 | 2    | Clip, Spring   |
| 18   | 07412000 | 2    | Screw, Tapping .25-20 x .50 Hex Washer Head  |

# WHEELS AND AXLES

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**Model 926001, 305**

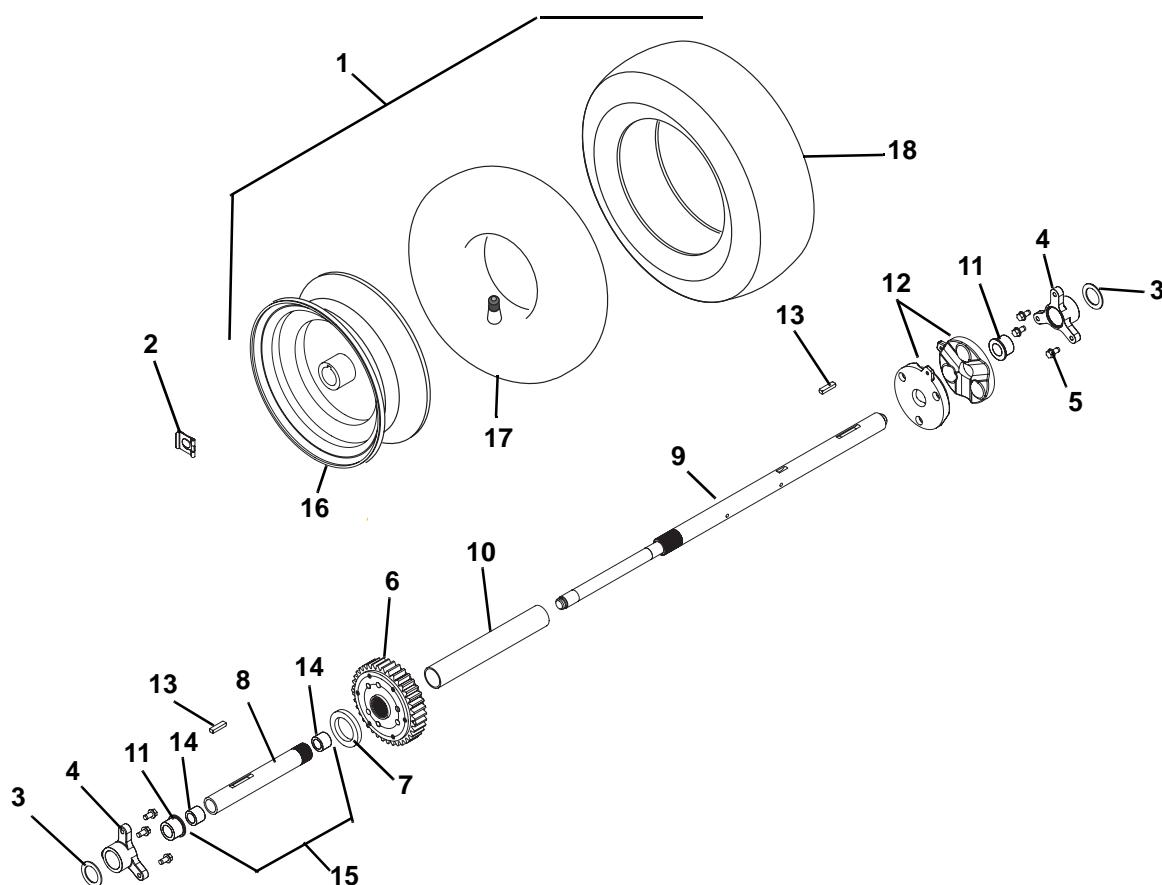


PS0803

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 07100034 | 1    | Tire/Wheel Assembly, RH 15 x 5 - 6 Pin (Includes Items 12-14) |
|      | 07100035 | 1    | Tire/Wheel Assembly, LH 15 x 5 - 6 Pin (Includes Items 12-14) |
| 2    | 07015800 | 2    | Pin-LOK .31 x 2.00  |
| 3    | 06436300 | 5    | Washer, Flat Steel 1.010 x .505 x .062                        |
| 4    | 00275100 | 2    | Bushing, Rake Shaft 1"  |
| 5    | 07412000 | 6    | Screw, Tapping .25-20 x .50                                   |
| 6    | 06601200 | 1    | Woodruff Key .25 x .88 x .38                                  |
| 7    | 00371000 | 1    | Gear, Spur  |
| 8    | 05500030 | 2    | Bearing Flange Split Nyliner 1.0                              |
| 9    | 00531500 | 1    | Spacer, 1.005 x 1.5075 x .375                                 |
| 10   | 00391500 | 1    | Axel, Remote  |
| 11   | 05803000 | 2    | Pin-Roll .188 x 1.50  |
| 12   | 07100039 | 2    | Hub, Wheel 15 x 5-6 Pin                                       |
| 13   | 07156400 | 2    | Tube  |
| 14   | 07100104 | 1    | Tire, x-TRAC 15 x 5-6   |

# WHEELS AND AXLES

**Model 926013, 014, 015, 300, 301, 306, 307, 308, 500, 501, 502**

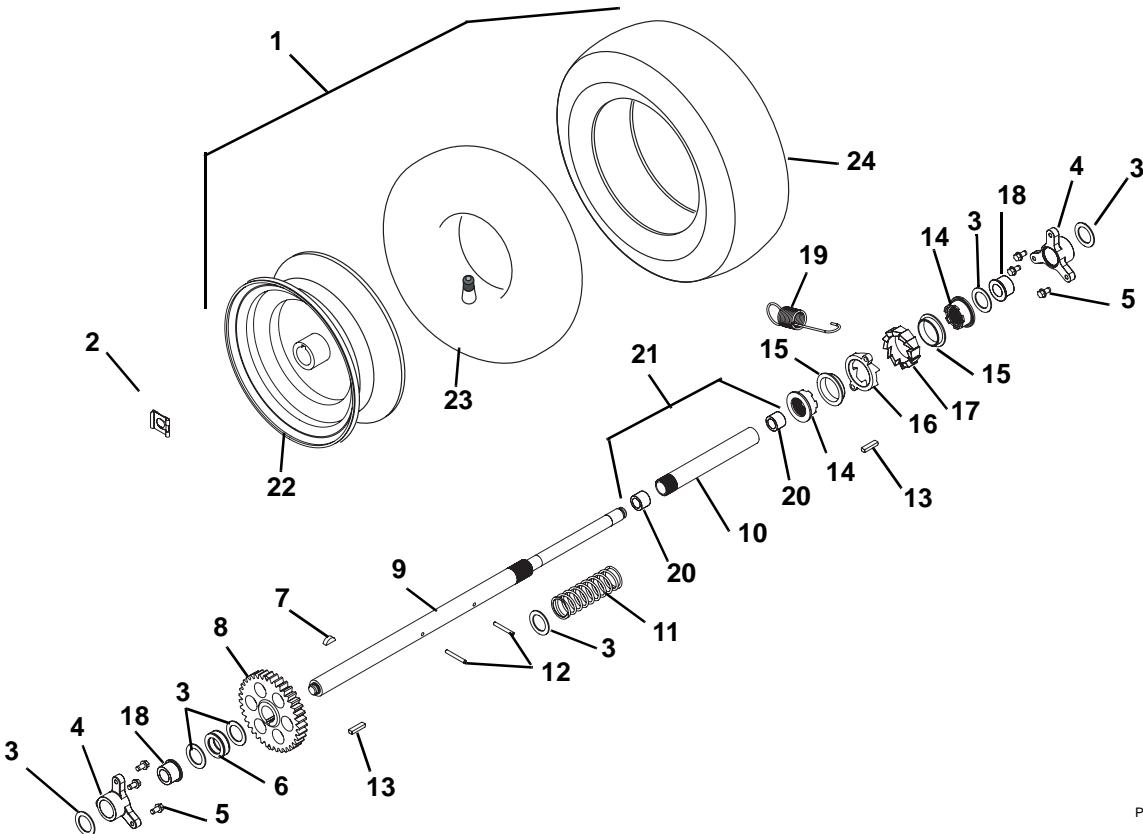


PS0802

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 07100026 | 1    | Tire/Wheel Assembly RH 16 x 4.80 - 8 Differential (Includes 16-18) (013, 014, 015, 300, 301, 306) |
|      | 07100027 | 1    | Tire/Wheel Assembly LH 16 x 4.80 - 8 Differential (Includes 16-18) (013, 014, 015, 300, 301, 306) |
|      | 07100030 | 1    | Tire/Wheel Assembly RH 16 x 6.50 - 8 Differential (Includes 16-18) (307, 308, 500, 501, 502)      |
|      | 07100031 | 1    | Tire/Wheel Assembly LH 16 x 6.50 - 8 Differential (Includes 16-18) (307, 308, 500, 501, 502)      |
| 2    | 05700001 | 2    | Clip, Snap  |
| 3    | 06436300 | 2    | Washer, Flat Steel 1.010 x .505 x .062  |
| 4    | 00275100 | 2    | Bushing, Rake Shaft 1"  |
| 5    | 07412000 | 6    | Screw, Tapping .25-20 x .50   |
| 6    | 52601600 | 1    | Differential, Remote Assembly   |
| 7    | 06400012 | 1    | Washer, Flat Nylon 1.38 x 2.00 x .25  |
| 8    | 00375900 | 1    | Axle, Differential-Short  |
| 9    | 00376000 | 1    | Axel, Differential-Long   |
| 10   | 00386500 | 1    | Tube, Axle  |
| 11   | 05500030 | 2    | Bushing, Flange Split Nyliner 1.0" HP   |
| 12   | 00382900 | 2    | Cam, Differential   |
| 13   | 06600002 | 2    | Key .25 x .188 x 1.00   |
| 14   | 05500023 | 2    | Bushing, Sleeve .706 x .764 x .75   |
| 15   | 52601700 | AR   | Axle, Differential with Bushings (Includes 8 and 14)  |
| 16   | 07100102 | 2    | Hub, Wheel- 16 x 4.8-8 Differential (013, 014, 015, 300, 301, 306)                                |
|      | 07100103 | 2    | Hub, Wheel- 16 x 6.5-8 Differential (307, 308, 500, 501, 502)                                     |
| 17   | 07103700 | 2    | Tube 4.00 x 8 (013, 014, 015, 300, 301, 306)  |
|      | 07108700 | 2    | Tube 16 x 6.50-8 (307, 308, 500, 501, 502)  |
| 18   | 07100106 | 2    | Tire, x-TRAC 16 x 4.8-8 (013, 014, 015, 300, 301, 306)  |
|      | 07100108 | 2    | Tire, x-TRAC 16 x 6.5-8 (307, 308, 500, 501, 502)   |

# WHEELS AND AXLES

**Model 926002, 003, 302, 304**

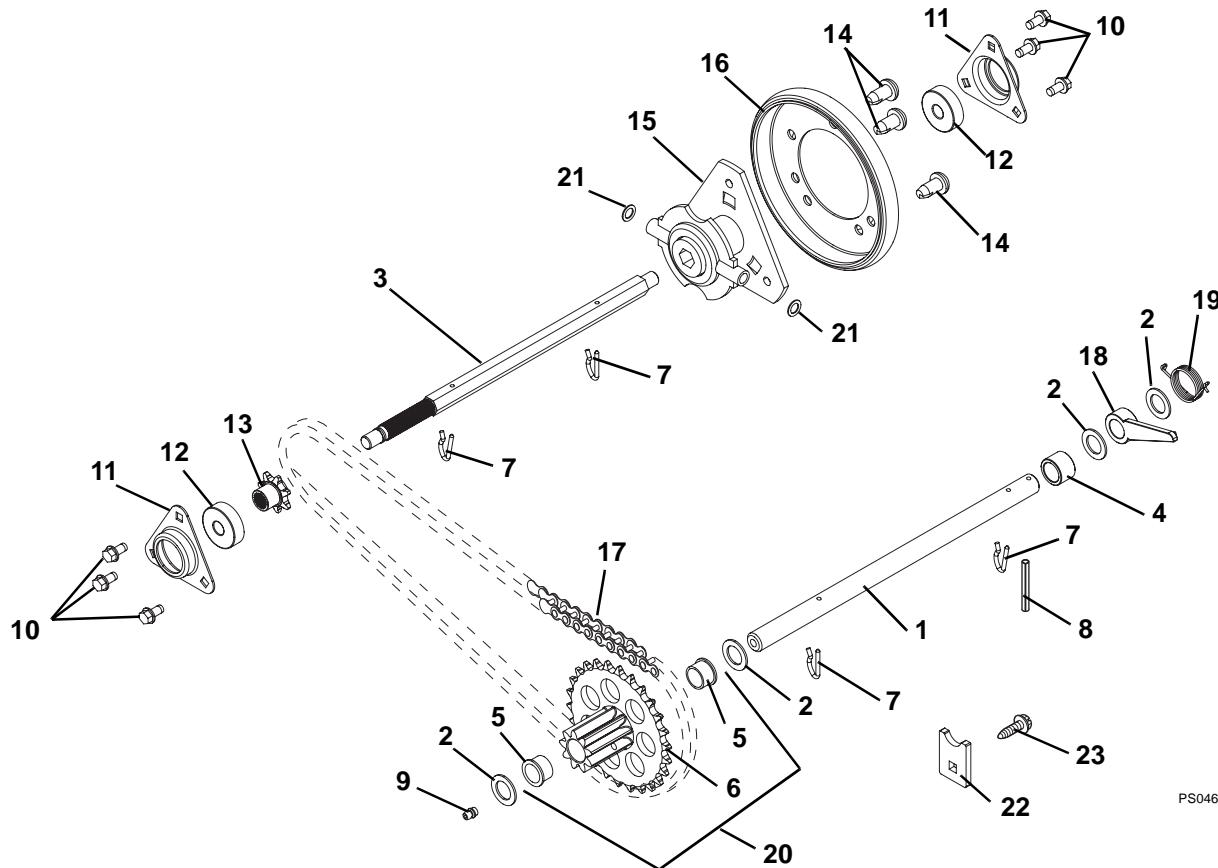


PS0791

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 07100032 | 1    | Tire/Wheel Assembly RH 15 x 5.00 - 6 (Includes 22-24) (002, 304)              |
|      | 07100033 | 1    | Tire/Wheel Assembly LH 15 x 5.00 - 6 (Includes 22-24) (002, 102, 303, 304)    |
|      | 07100030 | 1    | Tire/Wheel Assembly RH 16 x 6.50 - 8 Differential (Includes 16-18) (003, 302) |
|      | 07100031 | 1    | Tire/Wheel Assembly LH 16 x 6.50 - 8 Differential (Includes 16-18) (003, 302) |
| 2    | 05700001 | 2    | Clip, Snap  |
| 3    | 06436300 | 6    | Washer, Flat Steel 1.010 x .505 x .062  |
| 4    | 00275100 | 2    | Bushing, Rake Shaft 1"  |
| 5    | 07412000 | 6    | Screw, Tapping .25-20 x .50   |
| 6    | 00531500 | 1    | Spacer, 1.005 x 1.5075 x .375   |
| 7    | 06601200 | 1    | Woodruff Key .25 x .88 x .38  |
| 8    | 00371000 | 1    | Gear, Spur  |
| 9    | 00376000 | 1    | Axle, Differential-Long   |
| 10   | 00375900 | 1    | Axle, Differential-Short  |
| 11   | 00427700 | 1    | Spring, Compression   |
| 12   | 05803000 | 2    | Pin-Roll .188 x 1.50  |
| 13   | 06600002 | 2    | Key .25 x .188 x 1.00   |
| 14   | 00386900 | 2    | Clutch, Dog Sliding   |
| 15   | 00391100 | 2    | Bushing, Flange   |
| 16   | 00387100 | 1    | Gear, Clutch  |
| 17   | 00387000 | 1    | Gear, Ratchet   |
| 18   | 05500030 | 2    | Bushing, Flange Split Nyliner 1.0" HP   |
| 19   | 08300023 | 1    | Spring, Tension .06 x .62 x 2.94  |
| 20   | 05500023 | 2    | Bushing, Sleeve .706 x .764 x .75   |
| 21   | 52601700 | AR   | Axle, Differential with Bushings (Includes 10 and 20)                         |
| 22   | 07100101 | 2    | Hub, Wheel 15 x 5-6 Remote (002, 304)   |
|      | 07100103 | 2    | Hub, Wheel- 16 x 6.5-8 Differential (003, 302)                                |
| 23   | 07156400 | 2    | Tube (002, 304)   |
|      | 07108700 | 2    | Tube 16 x 6.50- 8 (003, 302)  |
| 24   | 07100104 | 2    | Tire, x-TRAC 15 x 5-6 (002, 304)  |
|      | 07100108 | 2    | Tire, x-TRAC 16 x 6.5-8 (003, 302)  |

# REDUCTION DRIVE

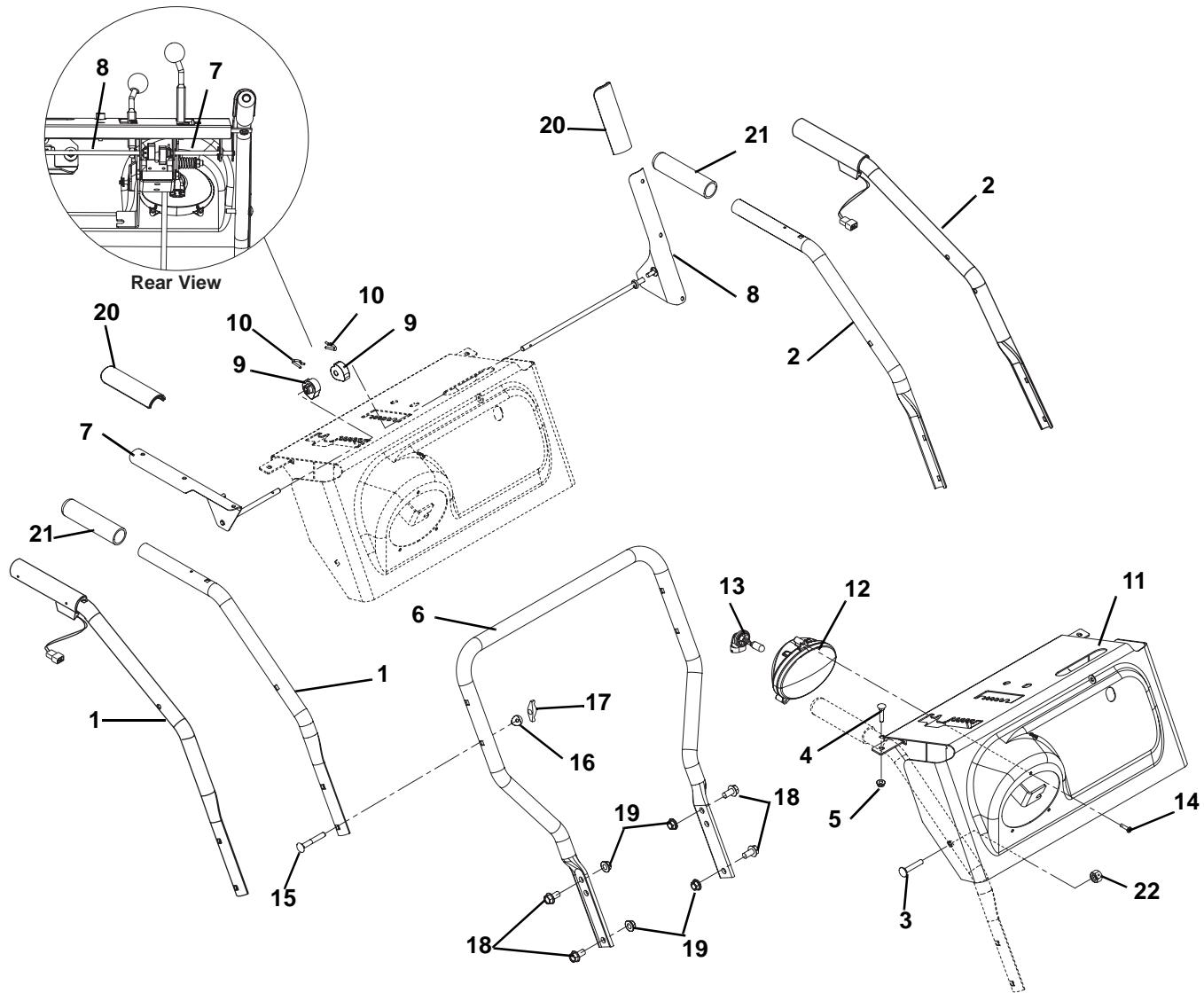
Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502



| Item | Part No. | Qty. | Description  |
|------|----------|------|--|
| 1    | 00382800 | 1    | Shaft, Pinion  |
| 2    | 06436100 | 2    | Washer, Flat Steel .630 x 1.005 x .062 (001, 013, 014, 015, 300, 301, 305, 306, 307, 308, 500, 501, 502) |
|      | 06436100 | 4    | Washer, Flat Steel .630 x 1.005 x .062 (002, 003, 302, 304)  |
| 3    | 00372900 | 1    | Shaft, Hex with Spline   |
| 4    | 05500029 | 1    | Spacer .635 x .880 x .611 (001, 013, 014, 015, 300, 301, 305, 306, 307, 308, 500, 501, 502)              |
| 5    | 05500111 | 2    | Bushing, Flange .625 x .750 x .500 x .875  |
| 6    | 00190600 | 1    | Pinion and Sprocket  |
| 7    | 06714500 | 4    | Pin, Spring Clip   |
| 8    | 05800900 | 1    | Pin, Roll .125 x 1.00  |
| 9    | 07061300 | 1    | Zerk, Fitting .25 x .125 Drive-In  |
| 10   | 07412000 | 6    | Screw, Tapping Hex Washer Head .25-20 x .50  |
| 11   | 00383000 | 2    | Flange, Bearing  |
| 12   | 05435200 | 2    | Bearing, Ball .437 x 1.375 x .437  |
| 13   | 00385800 | 1    | Sprocket, Pinion 7T with Spline  |
| 14   | 07400009 | 3    | Screw, Tapping SERRDHDHTX .31-18 x .50BP   |
| 15   | 00383100 | 1    | Carrier, Drive Disk  |
| 16   | 00170800 | 1    | Friction, Disk   |
| 17   | 02466200 | 1    | Chain, #41, 32 Pitches   |
| 18   | 00391200 | 1    | Lever, Lock Arm (002, 003, 302, 304)   |
| 19   | 00391300 | 1    | Spring, Torsion (002, 003, 302, 304)   |
| 20   | 52601500 | 1    | Pinion and Sprocket with Bushings  |
| 21   | 06439200 | 2    | Washer, Flat-Steel .505 x 1.00 x .062  |
| 22   | 00503559 | 1    | Tab, Anti Rotation   |
| 23   | 07412000 | 1    | Screw, Tapping .25-20 x .50 Hex Washer Head Thread Rolling   |

# HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502



PS0815

# HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

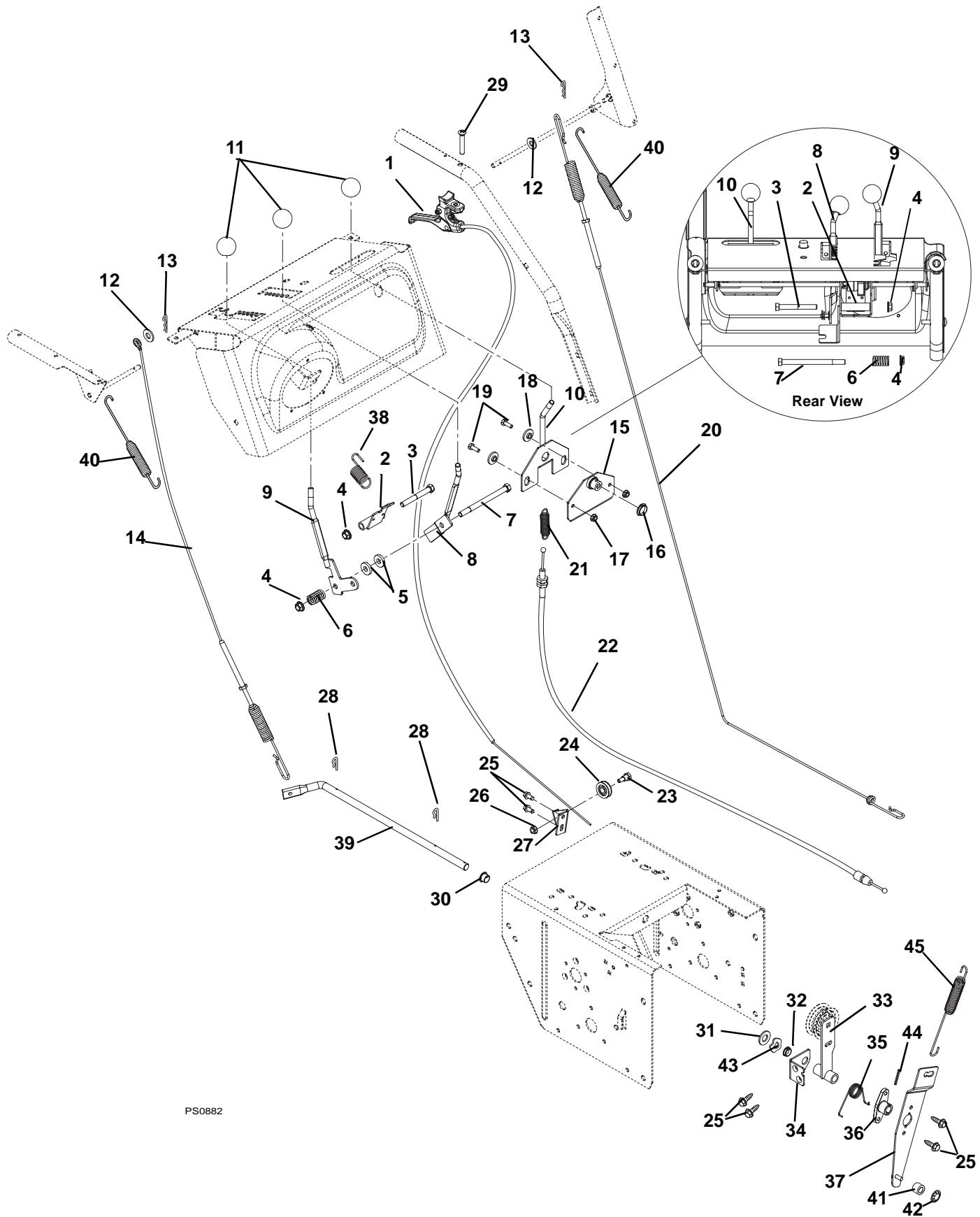
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Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502

| Item | Part No. | Qty. | Description  |
|------|----------|------|--|
| 1    | 00428300 | 1    | Handlebar, Upper Right Hand (001, 013, 305)  |
|      | 52602000 | 1    | Handlebar, Upper Right Hand with Handwarmer (002, 003, 014, 015, 300, 301, 302, 304, 306, 307, 308, 500, 501, 502) |
| 2    | 00428400 | 1    | Handlebar, Upper Left Hand (001, 013, 305)   |
|      | 52601900 | 1    | Handlebar, Upper Left Hand with Handwarmer (002, 003, 014, 015, 300, 301, 302, 304, 306, 307, 308, 500, 501, 502)  |
| 3    | 06220200 | 2    | Bolt, Round Head Square Neck .31-18 x 1.75 Grade 5   |
| 4    | 06220100 | 2    | Bolt, Round Head Square Neck .25-20 x 1.25   |
| 5    | 06529700 | 2    | Nut, Locking Center .25-20   |
| 6    | 00373251 | 1    | Handlebar, Lower   |
| 7    | 00393000 | 1    | Lever, Right Hand-Attachment   |
| 8    | 00393100 | 1    | Lever, Left Hand-Traction  |
| 9    | 02492100 | 2    | Cam, Interlock   |
| 10   | 06714500 | 2    | Pin, Spring Clip   |
| 11   | 52601100 | AR   | Panel with Decal (001, 013, 305)   |
|      | 52601200 | AR   | Panel with Decal (002, 003, 014, 015, 300, 301, 302, 304, 306)   |
|      | 52601300 | AR   | Panel with Decal (307, 308, 500, 501)  |
|      | 52601400 | AR   | Panel with Decal (502)   |
| 12   | 00432500 | 1    | Light, Halogen Assembly  |
| 13   | 00432600 | 1    | Bulb, Light, Halogen   |
| 14   | 07416700 | 3    | Screw, Tapping 10-16 x .75 Hi-Lo   |
| 15   | 06221600 | 4    | Bolt, Round Head Square Neck .31-18 x 2.25   |
| 16   | 07500005 | 4    | Spacer, Handlebar  |
| 17   | 07531700 | 4    | Knob, Wing .312-18   |
| 18   | 07028500 | 4    | Bolt, Screw Hex Flanged Whiz Lock Head .38-16 x .75  |
| 19   | 06542000 | 4    | Nut, Locking-Top-Flange .38-16   |
| 20   | 00384500 | 2    | Grip, Clutch Lever   |
| 21   | 07518700 | 2    | Handle Grip (001, 013, 305)  |
| 22   | 06529800 | 4    | Nut, Locking-Center .31-18   |

# CABLES AND CONTROLS

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502



PS0882

## CABLES AND CONTROLS

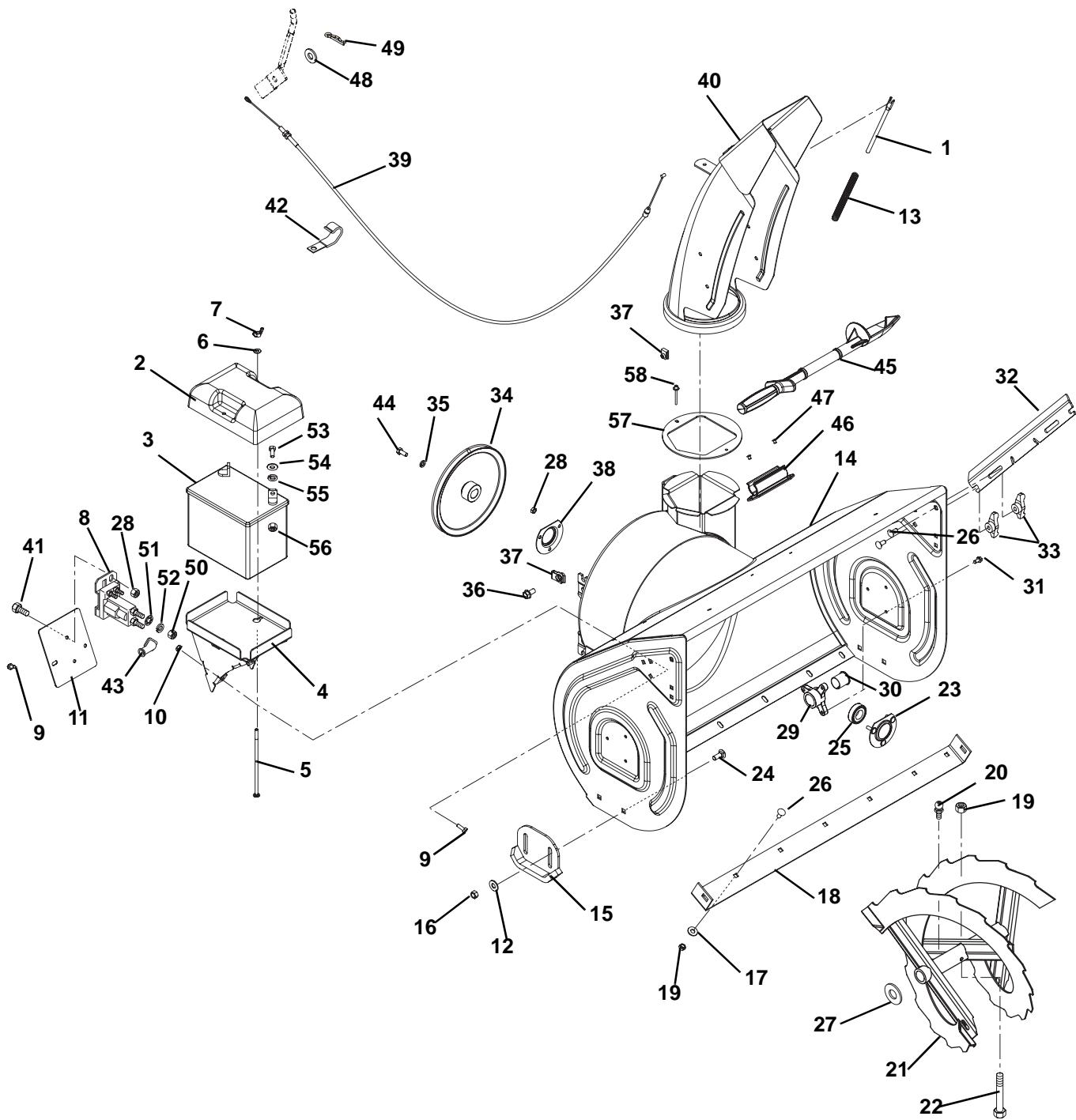
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**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501, 502**

| <b>Item</b> | <b>Part No.</b> | <b>Qty.</b> | <b>Description</b>   |
|-------------|-----------------|-------------|--|
| 1           | 06900020        | 1           | Cable, Trigger Differential (013, 014, 015, 300, 301, 306, 307, 308, 500, 501, 502)                                |
|             | 06900021        | 1           | Cable, Trigger Remote Wheel (002, 003, 302, 304)   |
| 2           | 00356900        | 1           | Arm, Interlock   |
| 3           | 05957800        | 1           | Bolt, Hex .38-16 x 3.00 Grade 5  |
| 4           | 06542000        | 2           | Nut, Locking Top Flange .38-16   |
| 5           | 06444000        | 2           | Washer, Flat Steel .406 x 1.00 x .188  |
| 6           | 08335700        | 1           | Spring, Compression .125 x .781 x 1.250  |
| 7           | 05957700        | 1           | Bolt, Hex .38-16 x 5.00 Grade 5  |
| 8           | 00379100        | 1           | Control, Deflector   |
| 9           | 00396900        | 1           | Lever, Shift   |
| 10          | 00180300        | 1           | Chute Control  |
| 11          | 07533500        | 3           | Knob, Ball Black 1-.41, .38-16   |
| 12          | 06437300        | 2           | Washer, Flat Steel .28 x .62 x .065  |
| 13          | 06701900        | 2           | Pin, Hair Internal .06 x .18 x .77   |
| 14          | 06900012        | 1           | Cable, Attachment  |
| 15          | 00184800        | 1           | Plate, Control Mount   |
| 16          | 05500027        | 1           | Bushing, Polyliner .75 Snap-in   |
| 17          | 06543500        | 2           | Nut, Locking Top Flange .25-20   |
| 18          | 05500004        | 2           | Bushing, Flange .265 x .448 x .243 x 1.00  |
| 19          | 05946800        | 2           | Bolt, Hex .25-20 x .75 Grade 5   |
| 20          | 06900011        | 1           | Cable, Traction  |
| 21          | 08310900        | 1           | Spring, Tension .048 x .44 x 1.75  |
| 22          | 06900019        | 1           | Cable, Chute Lock  |
| 23          | 07000021        | 1           | Bolt, Shoulder .375 x .375 x .25-20  |
| 24          | 07300012        | 1           | Pulley, Cable  |
| 25          | 07412000        | 6           | Screw, Tap .25-20 x .50  |
| 26          | 06543500        | 1           | Nut, Locking Top Flange .25-20   |
| 27          | 00373051        | 1           | Bracket, Cable Pulley  |
| 28          | 06944800        | 2           | Clip, Spring   |
| 29          | 06100007        | 1           | Screw, Machine .25-20 x 1.50 Oval Head (002, 003, 013, 014, 015, 300, 301, 302, 304, 306, 307, 308, 500, 501, 502) |
| 30          | 05500026        | 1           | Bushing, Polyliner .50 Split   |
| 31          | 06441900        | 1           | Washer, Flat Steel .531 x 1.06 x .095  |
| 32          | 05500028        | 1           | Bushing, Polyliner .50 Snap-in   |
| 33          | 00371651        | 1           | Arm, Idler Traction  |
| 34          | 00372851        | 1           | Bracket, Support   |
| 35          | 08300015        | 1           | Spring, Torsion .067 x .88   |
| 36          | 00384200        | 1           | Hub, Brake Arm   |
| 37          | 00372551        | 1           | Arm, Idler Attachment  |
| 38          | 08337000        | 1           | Spring, Tension .047 x .438 x 1.45   |
| 39          | 00384351        | 1           | Arm, Attachment  |
| 40          | 08300017        | 2           | Spring, Tension .056 x .60 x 4.40  |
| 41          | 05500037        | 1           | Bushing,Sleeve .265 x .625 x .375  |
| 42          | 05717600        | 1           | Ring, Retaining External .250 x .010   |
| 43          | 00325400        | 1           | Wave Washer  |
| 44          | 05800900        | 1           | Pin, Roll .125 x 1.00  |
| 45          | 08300022        | 1           | Spring, Tension .06 x .482 x 5.35  |

# CHUTE, AUGER AND BATTERY

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501



PS1092

# CHUTE, AUGER AND BATTERY

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**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501**

| <b>Item</b> | <b>Part No.</b> | <b>Qty.</b> | <b>Description</b>  |
|-------------|-----------------|-------------|---|
| 1           | 00389000        | 1           | Rod, Deflector Cap  |
| 2           | 04912900        | 1           | Cover, Battery (307, 308, 500, 501)   |
| 3           | A/R             |             | Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L (307, 308, 500, 501)                   |
| 4           | 52422200        | 1           | Battery Tray (Includes Item 10) (307, 308, 500, 501)  |
| 5           | 06220400        | 2           | Bolt, Round Head Square Neck .25-20 x 7.00 (307, 308, 500, 501)                                   |
| 6           | 06437300        | 6           | Washer, Flat Steel .28 x .62 x .065 (307, 308, 500, 501)  |
| 7           | 06537500        | 2           | Wing Nut, Locking .25-20 (307, 308, 500, 501)   |
| 8           | 03679000        | 1           | Solenoid (307, 308, 500, 501)   |
| 9           | 06118000        | 6           | Screw, Machine .25-20 x .75 Hex Washer Head (307, 308, 500, 501)                                  |
| 10          | 07009000        | 4           | Nut, Retainer .25-20 x .56 (307, 308, 500, 501)   |
| 11          | 02484459        | 1           | Cover, Solenoid (307, 308, 500, 501)  |
| 12          | 06435900        | 4           | Washer, Flat Steel .44 x 1.00 x .083  |
| 13          | 08300013        | 1           | Spring, Compression   |
| 14          | 52602900        | 1           | Blower Housing with Decal 26" (001, 013, 014, 300, 301, 305)                                      |
|             | 52603000        | 1           | Blower Housing with Decal 28" (002, 015, 304, 306)  |
|             | 52603100        | 1           | Blower Housing with Decal 32" (003, 302)  |
|             | 52603200        | 1           | Blower Housing with Decal 32" (307, 500)  |
|             | 52603300        | 1           | Blower Housing with Decal 36" (308, 501)  |
| 15          | 02483059        | 2           | Runner, Skid Shoe 1/2" Flange (014, 015, 300, 301, 306, 307, 308, 500, 501)                       |
|             | 02483859        | 2           | Runner, Double Flange (001, 002, 003, 013, 302, 304, 305)   |
| 16          | 06529600        | 4           | Nut, Locking .38-16   |
| 17          | 06435900        | 6           | Washer, Flat Steel .438 x 1.00 x .083 (001, 002, 013, 014, 015, 300, 301, 304, 305, 306)          |
|             | 06435700        | 9           | Washer, Flat Steel .38 x .88 x .083 (003, 302, 307, 308, 500, 501)                                |
| 18          | 00268659        | 1           | Scraper Blade 26" (001, 013, 014, 300, 301, 305)  |
|             | 00175059        | 1           | Scraper Blade 28" (002, 015, 303, 304, 306)   |
|             | 00174959        | 1           | Scraper Blade 32" (003, 302, 307, 500)  |
|             | 00268859        | 1           | Scraper Blade 36" (308, 501)  |
| 19          | 06529800        | 5           | Nut, Locking Center .31-18 (001, 002, 013, 014, 015, 300, 301, 304, 305, 306)                     |
|             | 06529800        | 7           | Nut, Locking Center .31-18 (003, 302, 307, 308, 500, 501)   |
| 20          | 07012600        | 4           | Fitting, Lube .25-28 x .256   |
| 21          | 52421100        | 1           | Rake, Left Hand - 26" (15.75" O.D.) (Includes Item 20) (001, 013, 014, 300, 301, 305)             |
|             | 52421200        | 1           | Rake, Right Hand - 26" (15.75" O.D.) (Includes Item 20) (001, 013, 014, 300, 301, 305)            |
|             | 52421300        | 1           | Rake, Left Hand - 28" (15.75" O.D.) (Includes Item 20) (002, 015, 304, 306)                       |
|             | 52421400        | 1           | Rake, Right Hand - 28" (15.75" O.D.) (Includes Item 20) (002, 015, 304, 306)                      |
|             | 52421500        | 1           | Rake, Left Hand - 32" (15.75" O.D.) (Includes Item 20) (003, 302, 307, 500)                       |
|             | 52421600        | 1           | Rake, Right Hand - 32" (15.75" O.D.) (Includes Item 20) (003, 302, 307, 500)                      |
|             | 52421700        | 1           | Rake, Left Hand - 36" (15.75" O.D.) (Includes Item 20) (308, 501)                                 |
|             | 52421800        | 1           | Rake, Right Hand - 36" (15.75" O.D.) (Includes Item 20) (308, 501)                                |
| 22          | 51001500        | 2           | Shear Bolt Service Assembly (Includes Item 19)  |
| 23          | 00301700        | 1           | Bearing Flange  |
| 24          | 06212000        | 4           | Bolt, Round Head Square Neck .38-16 x 1.00  |
| 25          | 05409300        | 1           | Bearing, Ball .880 x 1.75 x .50   |
| 26          | 06220800        | 9           | Bolt, Round Head Square Neck .31-18 x .75 (001, 002, 013, 014, 015, 102, 300, 301, 304, 305, 306) |
|             | 06220800        | 11          | Bolt, Round Head Square Neck .31-18 x .75 (003, 302, 307, 308, 500, 501)                          |
| 27          | 06436300        | 2           | Washer, Flat Steel 1.01 x 1.51 x .062   |
| 28          | 06529700        | 3           | Nut, Locking Center .25-20  |
| 29          | 00275100        | 2           | Bushing, Rake Shaft 1.00  |
| 30          | 05500011        | 2           | Bushing, Flange 1.00  |
| 31          | 07412000        | 6           | Screw, Tapping .25-20 x .50   |
| 32          | 00262159        | 2           | Cutter, Drift   |
| 33          | 07531700        | 4           | Knob-Wing .312-18   |
| 34          | 00258500        | 1           | Pulley, 4L W/Hub .87 X 8.5  |
| 35          | 06307400        | 1           | Washer, Locking .312 x .097   |
| 36          | 07028500        | 2           | Bolt, Hex Flanged Whizloc Head .38-16 x .75   |
| 37          | 07053300        | 4           | Nut, Retainer .375-16 x .37   |
| 38          | 01014200        | 1           | Bearing Flange  |
| 39          | 06900018        | 1           | Cable, Deflector  |

## CHUTE, AUGER AND BATTERY

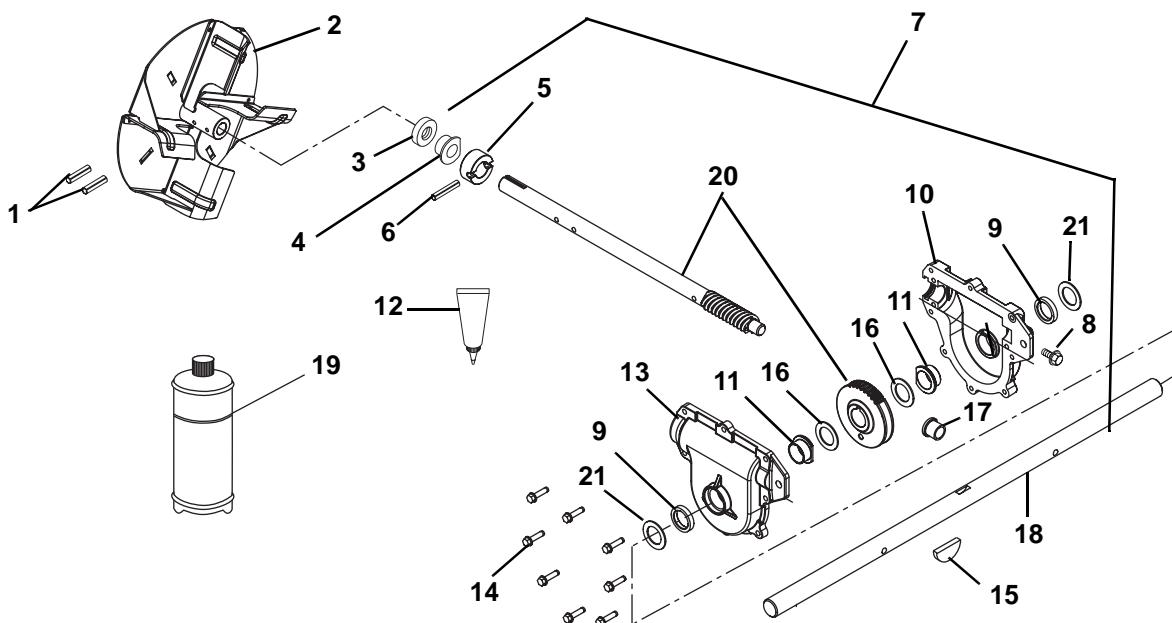
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**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501**

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 40   | 52602200 | 1    | Chute, Discharge with Deflector                           |
| 41   | 05947900 | 2    | Bolt, Hex .25-20 x .50 Grade 5 (307, 308, 500, 501)       |
| 42   | 06909400 | 1    | Clamp, J  |
| 43   | 07533200 | 2    | Boot, Eyelet Terminal (307, 308, 500, 501)                |
| 44   | 05947300 | 1    | Bolt, Hex .31-24 x .75 Grade 5                            |
| 45   | 00170200 | 1    | Snow Clean Out  |
| 46   | 00170300 | 1    | Mount, Snow Clean Out                                     |
| 47   | 06800001 | 2    | Rivet, Pop .187 x .45 Dome Aluminum                       |
| 48   | 06437300 | 1    | Washer, Flat Steel .281 x .62 x .065                      |
| 49   | 06701900 | 1    | Pin, Hair Internal .06 x .18 x .77                        |
| 50   | 06536700 | 2    | Nut- Jam .31-24 (307, 308, 500, 501)                      |
| 51   | 06310500 | 2    | Washer, Lock Internal .31(307, 308, 500, 501)             |
| 52   | 06308600 | 2    | Washer, Locking .31 x .078 Regular (307, 308, 500, 501)   |
| 53   | 05946800 | 2    | Bolt, Hex .25-20 x .75 Grade 5 (307, 308, 500, 501)       |
| 54   | 06439500 | 2    | Washer, Flat Steel .265 x .50 x .087 (307, 308, 500, 501) |
| 55   | 06308400 | 2    | Washer, Locking .25 x .062 Regular (307, 308, 500, 501)   |
| 56   | 06533200 | 2    | Nut, Hex .25-20 (307, 308, 500, 501)                      |
| 57   | 00600100 | 1    | Baffle, Discharge Neck                                    |
| 58   | 06800001 | 2    | Rivet, Pop .187 x .45                                     |

# GEAR CASE-ALUMINUM

Model 926001, 002, 003, 013, 302, 304, 305

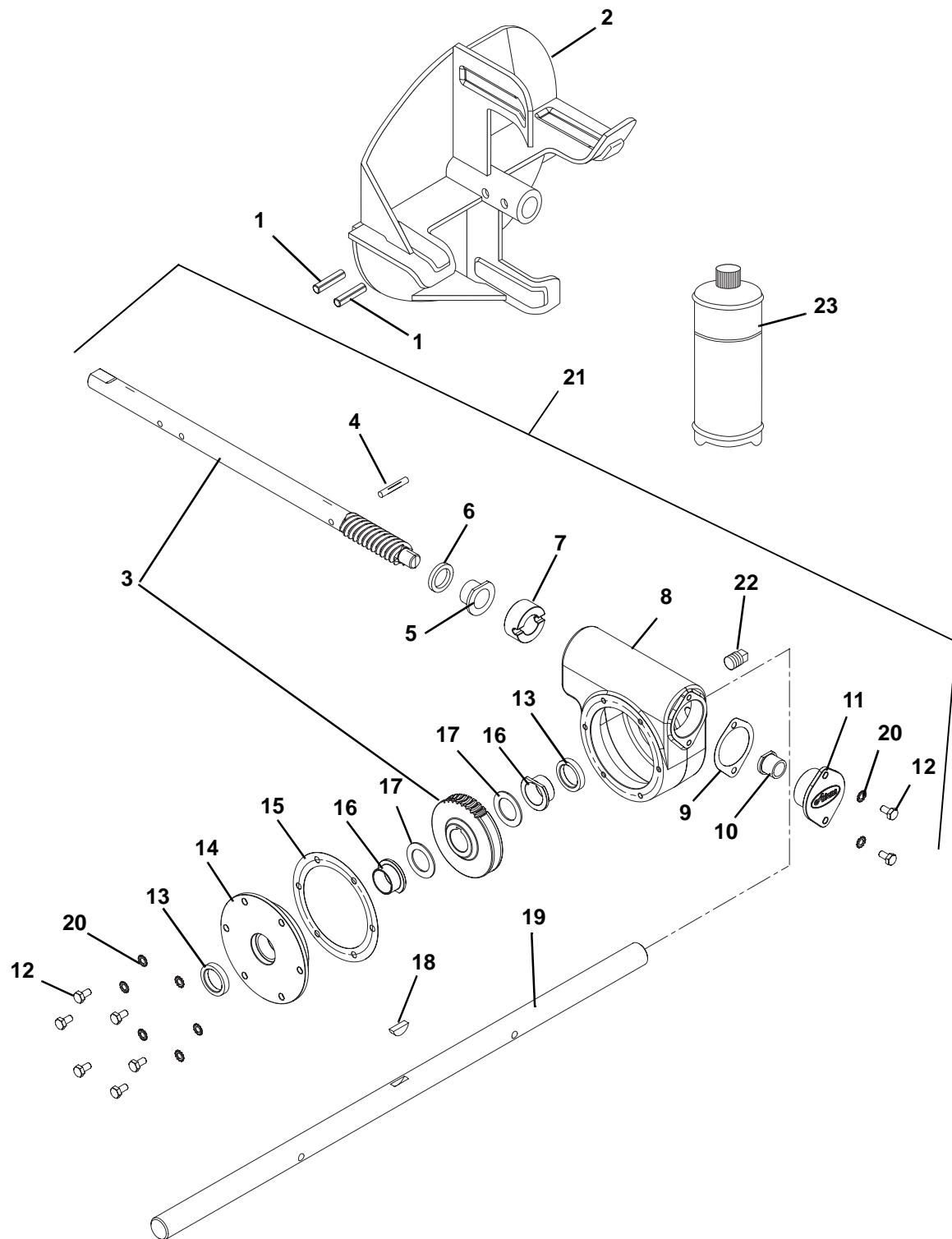


PS0283

| Item | Part No. | Qty. | Description  |
|------|----------|------|--|
| 1    | 05803700 | 2    | Pin, Roll .25 x 1.75   |
| 2    | 00258251 | 1    | Impeller 14" O.D.  |
| 3    | 05600001 | 1    | Seal, Oil .875 x 1.375 x .25                                       |
| 4    | 05500008 | 1    | Bushing, Flange .876 x 1.50 x .75                                  |
| 5    | 00255100 | 1    | Thrust Collar .875   |
| 6    | 05806800 | 1    | Pin, Groove .25 x 1.50   |
| 7    | 53213600 | AR   | Case, Gear Aluminum 26" (Contains Items 3-6, 8-19) (001, 013, 305) |
|      | 52419400 | AR   | Case, Gear Aluminum 28" (Contains Items 3-6, 8-19) (002, 304)      |
|      | 52419500 | AR   | Case, Gear Aluminum 32" (Contains Items 3-6, 8-19) (003, 302)      |
| 8    | 07417000 | 1    | Screw, Tapping .38-16 x .75  |
| 9    | 05618800 | 2    | Seal 1.00 x 1.38   |
| 10   | 00254100 | 1    | Gearcase, Left Hand  |
| 11   | 05520500 | 2    | Bushing, Flanged 1.003 x 1.50 x .625                               |
| 12   | 00031700 | 1    | Locktite 518 Gasket--6ML Tube                                      |
| 13   | 00254000 | 1    | Gearcase, Right Hand   |
| 14   | 07412400 | 8    | Screw, Tapping .25-20 x 1.00                                       |
| 15   | 06600800 | 1    | Key, Woodruff .25 x .875 x .375                                    |
| 16   | 06416600 | 2    | Washer, Flat Steel 1.01 x 1.54 x .062                              |
| 17   | 05500007 | 1    | Bushing, Flange .629 x 1.00 x .75                                  |
| 18   | 00257500 | 1    | Rake Shaft 26" (001, 013, 305)                                     |
|      | 00275000 | 1    | Rake Shaft 28" (002, 304)  |
|      | 00276100 | 1    | Rake Shaft 32" (003, 302)  |
| 19   | 00008000 | 1    | Ariens 16 Oz. Bottle of L2 Lube (9 oz. capacity)                   |
| 20   | 52419600 | 1    | Worm Shaft and Gear  |
| 21   | 06436300 | 2    | Washer, Flat Steel 1.010 x 1.505 x .062                            |

# GEAR CASE-CAST IRON

Model 926014, 015, 300, 301, 306, 307, 308, 500, 501



PS0472

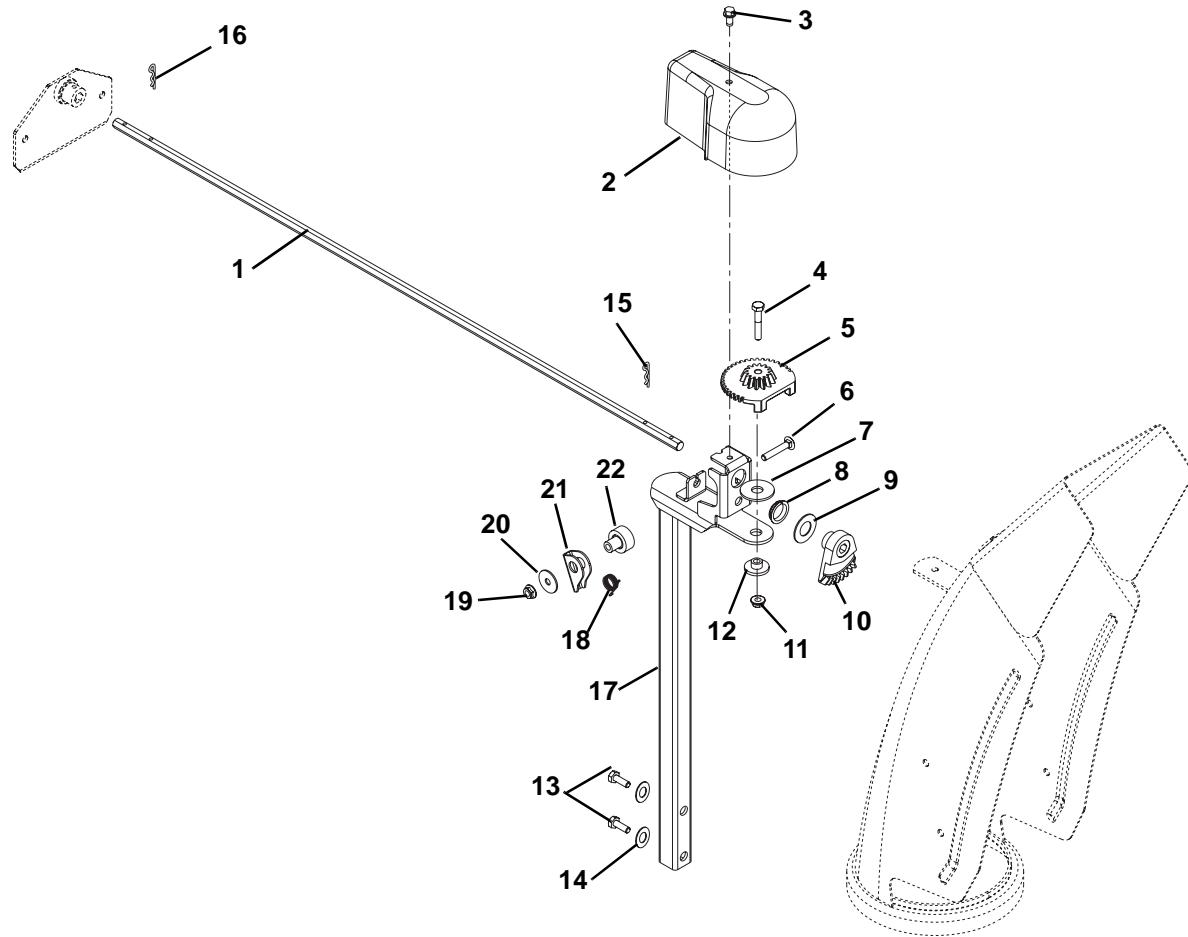
# GEAR CASE-CAST IRON

Model 926014, 015, 300, 301, 306, 307, 308, 500, 501

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 05803700 | 2    | Pin, Roll .25 x 1.75                                  |
| 2    | 00258251 | 1    | Impeller-14" (014, 015, 300, 301, 306, 307, 308, 500) |
|      | 00258451 | 1    | Impeller-14" (501)                                    |
| 3    | 52419600 | 1    | Assembly, Worm Shaft and Gear                         |
| 4    | 05806800 | 1    | Pin, Groove .250 x 1.50                               |
| 5    | 05500008 | 1    | Bushing, Flange .876 x 1.50 x .750                    |
| 6    | 05600002 | 1    | Seal .875 x 1.25 x .188                               |
| 7    | 00255100 | 1    | Thrust Collar, .875 ID                                |
| 8    | 00388200 | 1    | Gearcase, Cast Iron Machined                          |
| 9    | 00425200 | 1    | Gasket, Front Cast Iron                               |
| 10   | 05500007 | 1    | Bushing-Flange .629 x 1.000 x .750                    |
| 11   | 00388400 | 1    | Cover, Front-CI Gear Case                             |
| 12   | 05947900 | 8    | Bolt, Hex .25-20 x .50                                |
| 13   | 05618800 | 2    | Seal, Oil 1.000 x 1.375 x .250                        |
| 14   | 00393500 | 1    | Side, Front-CI Gear Case                              |
| 15   | 00425100 | 1    | Gasket, Side Cast Iron                                |
| 16   | 05520500 | 2    | Bushing, Flange 1.003 x 1.5 x .625                    |
| 17   | 06416600 | 2    | Washer-Hard-Thrust 1.007 x 1.542 x .062               |
| 18   | 06600800 | 1    | Key, Woodruff .25 x .88 x .38                         |
| 19   | 00257500 | 1    | Shaft, Rake 26" (014, 300, 301)                       |
|      | 00275000 | 1    | Shaft, Rake 28" (015, 306)                            |
|      | 00276100 | 1    | Shaft, Rake 32" (307, 500)                            |
|      | 00267500 | 1    | Shaft, Rake 36" (308, 501)                            |
| 20   | 06306800 | 8    | Washer, Lock External .26 x .50 x .026                |
| 21   | 52600700 | 1    | Gear Case, Cast Iron 26" (014, 300, 301)              |
|      | 52600800 | 1    | Gear Case, Cast Iron 28" (015, 306)                   |
|      | 52600900 | 1    | Gear Case, Cast Iron 32" (307, 500)                   |
|      | 52601000 | 1    | Gear Case, Cast Iron 36" (308, 501)                   |
| 22   | 00150900 | 1    | Pipe Plug, 1/4 NPT                                    |
| 23   | 00008000 | 1    | Ariens 16 oz. Bottle of L2 Lube (9 oz. capacity)      |

# DISCHARGE CHUTE

**Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 307, 308, 500, 501**



PS1103

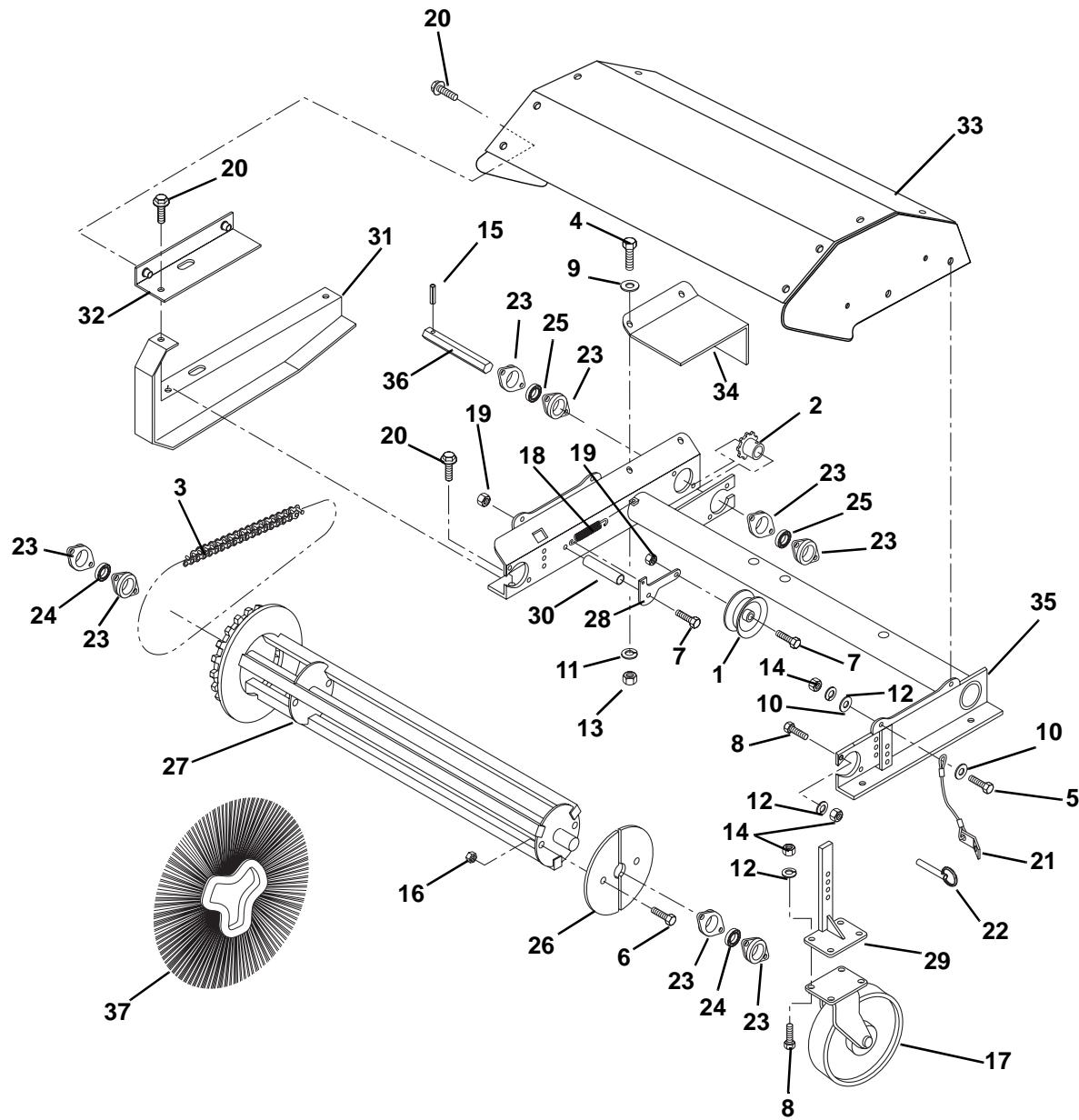
| Item | Part No. | Qty. | Description                                 |
|------|----------|------|---|
| 1    | 00389200 | 1    | Rod, Chute Rotation - Hex                   |
| 2    | 00261700 | 1    | Cover, Chute Gear                           |
| 3    | 07412000 | 1    | Screw, Tapping .25-20 x .50 Hex Washer Head |
| 4    | 05952500 | 1    | Bolt, Hex .25-20 x 1.25 Grade 5             |
| 5    | 00184200 | 1    | Gear, Chute - Locking                       |
| 6    | 06222300 | 1    | Bolt, Round Head Square Neck .35-20 x 1.50  |
| 7    | 06400014 | 1    | Washer, Flat Washer .47 x 1.38 x .09        |
| 8    | 05500027 | 1    | Bushing, Polyliner .75 Snap-in              |
| 9    | 06441400 | 2    | Washer, Flat Steel .754 x 1.125 x .062      |
| 10   | 00184300 | 1    | Gear, Chute                                 |
| 11   | 06543500 | 1    | Nut, Locking Top Flange .25-20              |
| 12   | 05500005 | 1    | Bushing, Flange .265 x .448 x .373 x 1.00   |
| 13   | 05958500 | 2    | Bolt, Hex .38-16 x 1.75 Grade 5             |
| 14   | 06308800 | 2    | Washer, Locking .38 x .094                  |
| 15   | 06944800 | 1    | Clip, Spring                                |
| 16   | 06712900 | 1    | Hairpin, # 7 Clip .094 x 2.31               |
| 17   | 00504051 | 1    | Pedestal, Chute Support                     |
| 18   | 08300014 | 1    | Spring, Torsion                             |
| 19   | 06543500 | 1    | Nut, Locking Top Flange .25-20              |
| 20   | 06426600 | 1    | Washer, Flat Steel .281 x 1.00 x .063       |
| 21   | 00180900 | 1    | Arm, Locking                                |
| 22   | 05500024 | 1    | Bushing, Lock Arm                           |

## **NOTES**

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# BRUSH HEAD

Model 926502



PS0593

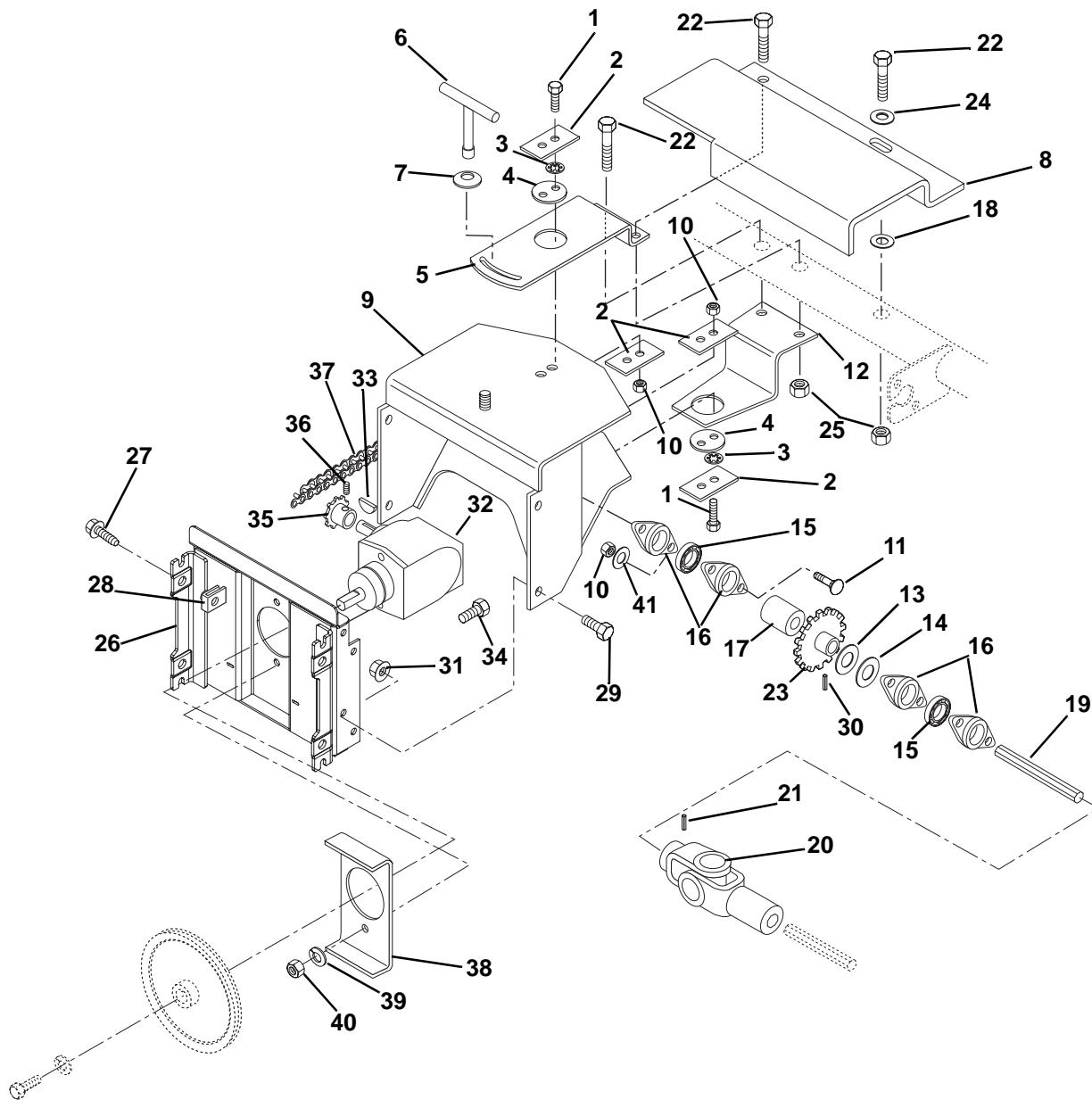
# BRUSH HEAD

Model 926502

| Item | Part No. | Qty. | Description                          |
|------|----------|------|--------------------------------------|
| 1    | 01061300 | 1    | Chain Tightener                      |
| 2    | 01060900 | 1    | Sprocket                             |
| 3    | 02468300 | 1    | Chain, Assembly #40 x 106            |
| 4    | 05946800 | 2    | Bolt, Hex .25-20 x .75 Grade 5       |
| 5    | 05946900 | 4    | Bolt, Hex .31-18 x 1.00 Grade 5      |
| 6    | 05963700 | 2    | Bolt, Hex .31-18 x 2.25 Grade 5      |
| 7    | 05957900 | 2    | Bolt, Hex .38-16 x 1.50 Grade 5      |
| 8    | 05947000 | 16   | Bolt, Hex .31-18 x .75 Grade 5       |
| 9    | 06437300 | 2    | Washer, Flat Steel .28 x .62 x .065  |
| 10   | 06435800 | 8    | Washer, Flat Steel .31 x .73 x .065  |
| 11   | 06308400 | 2    | Washer, Lock .25 x .062 Regular      |
| 12   | 06308600 | 20   | Washer, Lock .31 x .078 Regular      |
| 13   | 06533200 | 2    | Nut, Hex .25-20                      |
| 14   | 06529200 | 20   | Nut, Hex .31-18                      |
| 15   | 02468400 | 1    | Pin, Spring Lok .19 x 1.25           |
| 16   | 02468500 | 2    | Nut, Lok Stamped .31-18              |
| 17   | 07109400 | 2    | Wheel, 5 inch Diameter               |
| 18   | 02468600 | 1    | Spring, Tension .50 x 3.00           |
| 19   | 06529600 | 2    | Nut, Locking Center .38-16           |
| 20   | 02468700 | 5    | Screw, Gear 10.9 M6 x 1-20           |
| 21   | 02468800 | 2    | Lanyard .06 Cable 1.25 x 6           |
| 22   | 00547800 | 2    | Pin, Hitch .38 x 2                   |
| 23   | 02411300 | 8    | Flange, Spherical 2 inch             |
| 24   | 05423400 | 2    | Bearing 1.00 Bore, Spherical         |
| 25   | 05409700 | 2    | Bearing, Ball .84 Hex x 52 MM x 1.07 |
| 26   | 01062900 | 1    | Retainer Plate                       |
| 27   | 02469000 | 1    | Weldment, Core                       |
| 28   | 02469100 | 1    | Arm, Idler                           |
| 29   | 02469200 | 2    | Weldment, Caster Leg                 |
| 30   | 02469300 | 1    | Bushing .62 x 12 Gauge x .75         |
| 31   | 02469400 | 1    | Shield, Chain                        |
| 32   | 02469500 | 1    | Shield Chain Top                     |
| 33   | 02469600 | 1    | Weldment, Faceted Hood               |
| 34   | 02469700 | 1    | Shield, Input                        |
| 35   | 02469800 | 1    | Weldment, Broom Frame                |
| 36   | 02469900 | 1    | Shaft, Hex 20.5 with Hole            |
| 37   | 02470000 | 1    | Set, 24 Section                      |

# BRUSH DRIVE UNIT

Model 926502



PS1111

| Item | Part No. | Qty. | Description                          |
|------|----------|------|--------------------------------------|
| 1    | 05947500 | 5    | Bolt, Hex .31-18 x 1.25 Grade 5      |
| 2    | 02404800 | 4    | Retainer                             |
| 3    | 06307200 | 4    | Washer, Locking Internal .313 x .030 |
| 4    | 02404900 | 2    | Pivot, Center                        |
| 5    | 02471751 | 1    | Plate, Top Mount                     |
| 6    | 02470900 | 1    | T-Lock Handle                        |
| 7    | 06445700 | 1    | Washer, Bellville .63 x 1.625 x .14  |

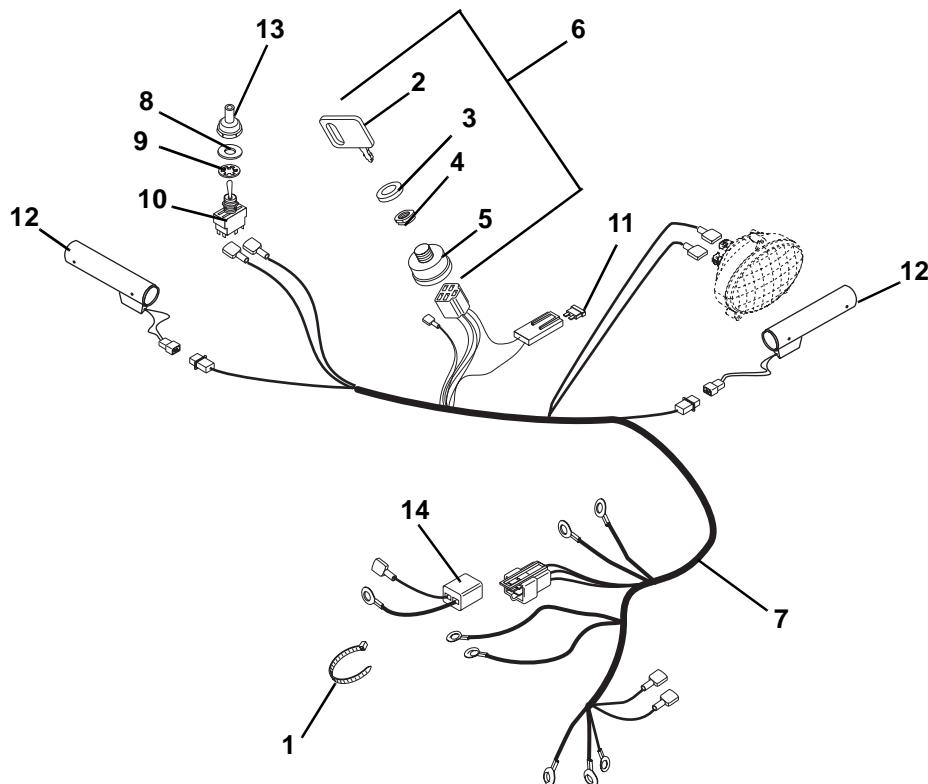
# BRUSH DRIVE UNIT

Model 926502

| Item | Part No. | Qty. | Description                                       |
|------|----------|------|---|
| 8    | 02470151 | 1    | Guard, Shaft                                      |
| 9    | 02405051 | 1    | Frame, Adapter                                    |
| 10   | 06529800 | 4    | Nut, Locking Top .31-18                           |
| 11   | 06215700 | 4    | Bolt, Round Head Square Neck .31-18 x .75 Grade 5 |
| 12   | 02471851 | 1    | Plate, Bottom Mount                               |
| 13   | 06400025 | 1    | Washer, Flat Steel 1.031 x 1.625 x .188           |
| 14   | 06400026 | 1    | Washer, Flat Steel 1.03 x 1.31 x .105             |
| 15   | 05409700 | 2    | Bearing, Ball                                     |
| 16   | 02429600 | 4    | Flange, Bearing                                   |
| 17   | 02447600 | 1    | Spacer 1.006 x 1.307 x .500                       |
| 18   | 06436800 | 1    | Washer, Flat Steel .390 x .88 x .18               |
| 19   | 02429100 | 1    | Shaft   |
| 20   | 02495500 | 1    | Universal Joint                                   |
| 21   | 05803000 | 1    | Pin, Roll .188 x 1.50                             |
| 22   | 05961100 | 3    | Bolt, Hex .38-16 x 3.25 Grade 5                   |
| 23   | 01062000 | 1    | Sprocket  |
| 24   | 06436200 | 1    | Washer, Flat Steel .406 x .812 x .065             |
| 25   | 06529600 | 3    | Nut, Locking Center .38-16                        |
| 26   | 00430851 | 1    | Plate, Mounting Broom                             |
| 27   | 07028500 | 2    | Bolt, Hex Flanged Whizloc Head .38-16 x .75       |
| 28   | 07002600 | 2    | Nut, Retainer .38-16                              |
| 29   | 05959400 | 4    | Bolt, Hex .38-16 x .75 Grade 5                    |
| 30   | 05805600 | 1    | Pin, Roll .188 x 1.75                             |
| 31   | 06529600 | 4    | Nut, Locking Center .38-16                        |
| 32   | 02499300 | 1    | Gear Box Assembly                                 |
| 33   | 06600300 | 1    | Key, Woodruff .188 x .75 x .313 SAE 9             |
| 34   | 05958000 | 2    | Bolt, Hex .38-16 x 1.25 Grade 5                   |
| 35   | 02429800 | 1    | Sprocket  |
| 36   | 06001100 | 2    | Screw, Set .25-20 x .25 Socket Head Cup Point     |
| 37   | 02477700 | 1    | Chain   |
| 38   | 02429551 | 1    | Plate, Stiffener                                  |
| 39   | 06308800 | 2    | Washer, Lock .38 x .094                           |
| 40   | 06529400 | 2    | Nut, Hex .38-16                                   |
| 41   | 06435700 | 4    | Washer, Flat Steel .38 x .875 x .083              |

# ELECTRICAL

**Model 926002, 003, 014, 015, 300, 301, 302, 304, 306, 307, 308, 500, 501, 502**



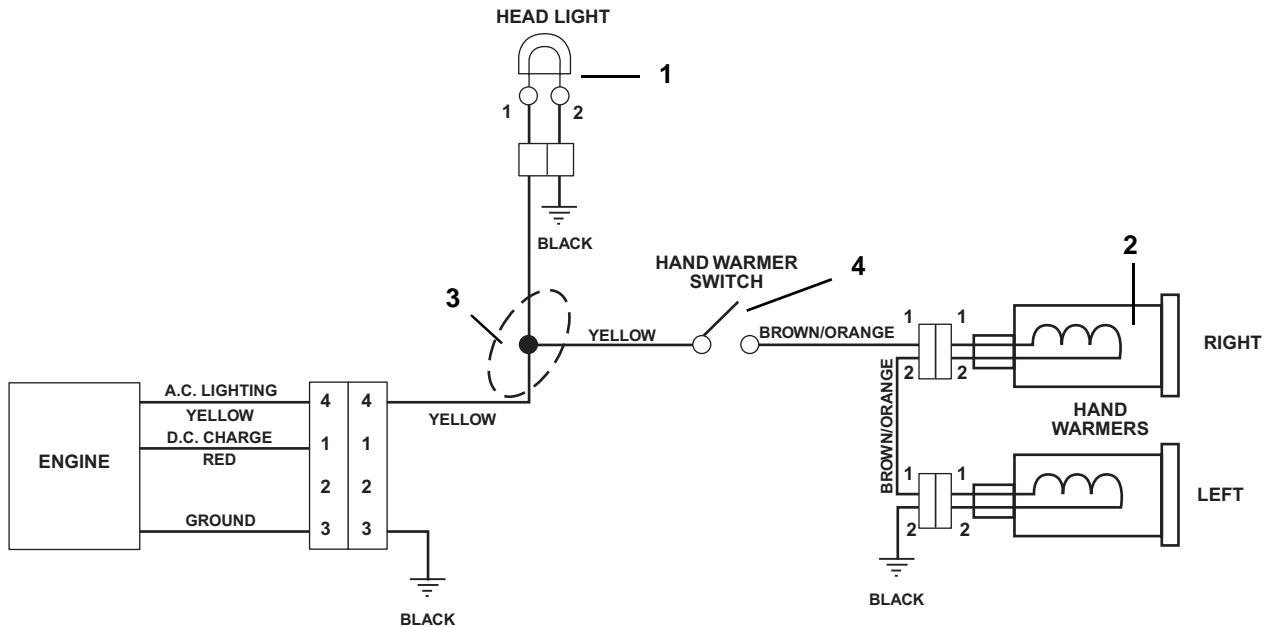
PS0891

**Model 926002, 003, 014, 015, 300, 301, 302, 304, 306, 307, 308, 500, 501, 502**

| item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 07517300 | AR   | Cable Tie   |
| 2    | 02460700 | 1    | Key with Cap (307, 308, 500, 501)   |
| 3    | 07517700 | 1    | Cap, Ignition Switch (307, 308, 500, 501)   |
| 4    | 06517300 | 1    | Nut, Panel .63-32 (307, 308, 500, 501)  |
| 5    | 02739600 | 1    | Ignition Switch Assembly (307, 308, 500, 501)   |
| 6    | 52709300 | 1    | Switch Assembly (Includes Items 2 thru 5) (307, 308, 500, 501)                          |
| 7    | 00432300 | AR   | Harness, Wiring-Light and Handwarmer (002, 003, 014, 015, 300, 301, 302, 304, 306, 502) |
|      | 00432400 | AR   | Harness, Wire-Light and Handwarmer, 12V (307, 308, 500, 501)                            |
| 8    | 06403800 | 1    | Washer, Flat Steel .51 x .88 x .024   |
| 9    | 06310900 | 1    | Washer, Locking Internal .56 x .04  |
| 10   | 02485700 | 1    | Switch, On/Off Hand Warmer  |
| 11   | 00524700 | 1    | 15 AMP Fuse   |
| 12   | 07532900 | 2    | Hand Warmer with Terminal (Recommend Fast Drying Epoxy for Installation)                |
| 13   | 09207600 | AR   | Boot, Switch (Optional)   |
| 14   | 00599500 | 1    | Harness Adapter (014, 015)  |

# CONTINUITY AND WIRING DIAGRAMS

Model 926001, 002, 003, 013, 014, 015, 300, 301, 302, 304, 305, 306, 502



PS0830

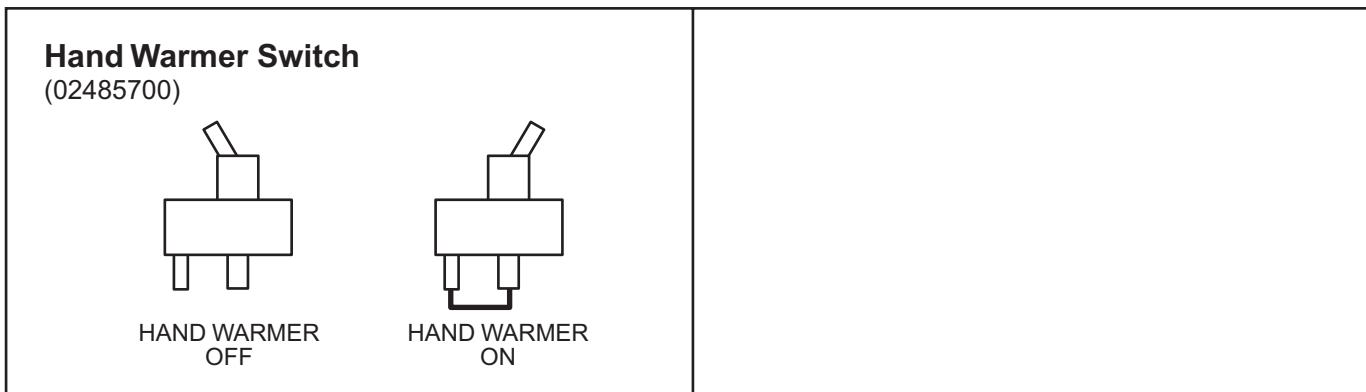
**Item Part No. Qty. Description**

|   |          |   |   |
|---|----------|---|---|
| 1 | 00432500 | 1 | Light, Halogen Assembly   |
| 2 | 07532900 | 2 | Warmer, Hand with Terminal (Recommend Fast Drying Epoxy for Installation) |
| 3 | 00432300 | 1 | Harness, Wire Light Handwarmer  |
| 4 | 02485700 | 1 | Switch, On/Off Hand Warmer  |

The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

**NOTE:** All switches are viewed from the rear.



PS0820

# CONTINUITY DIAGRAM

## Model 926307, 308, 500, 501

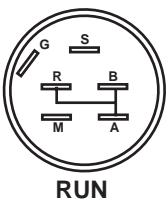
The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

**NOTE:** All switches are viewed from the rear.

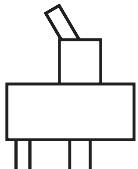
**Key Switch**

(02739600)

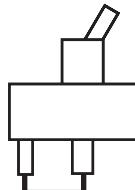


**Hand Warmer Switch**

(02485700)



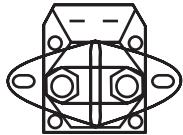
HAND WARMER  
OFF



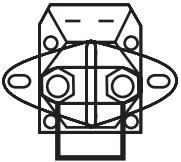
HAND WARMER  
ON

**Solenoid (Top View)**

(03679000)



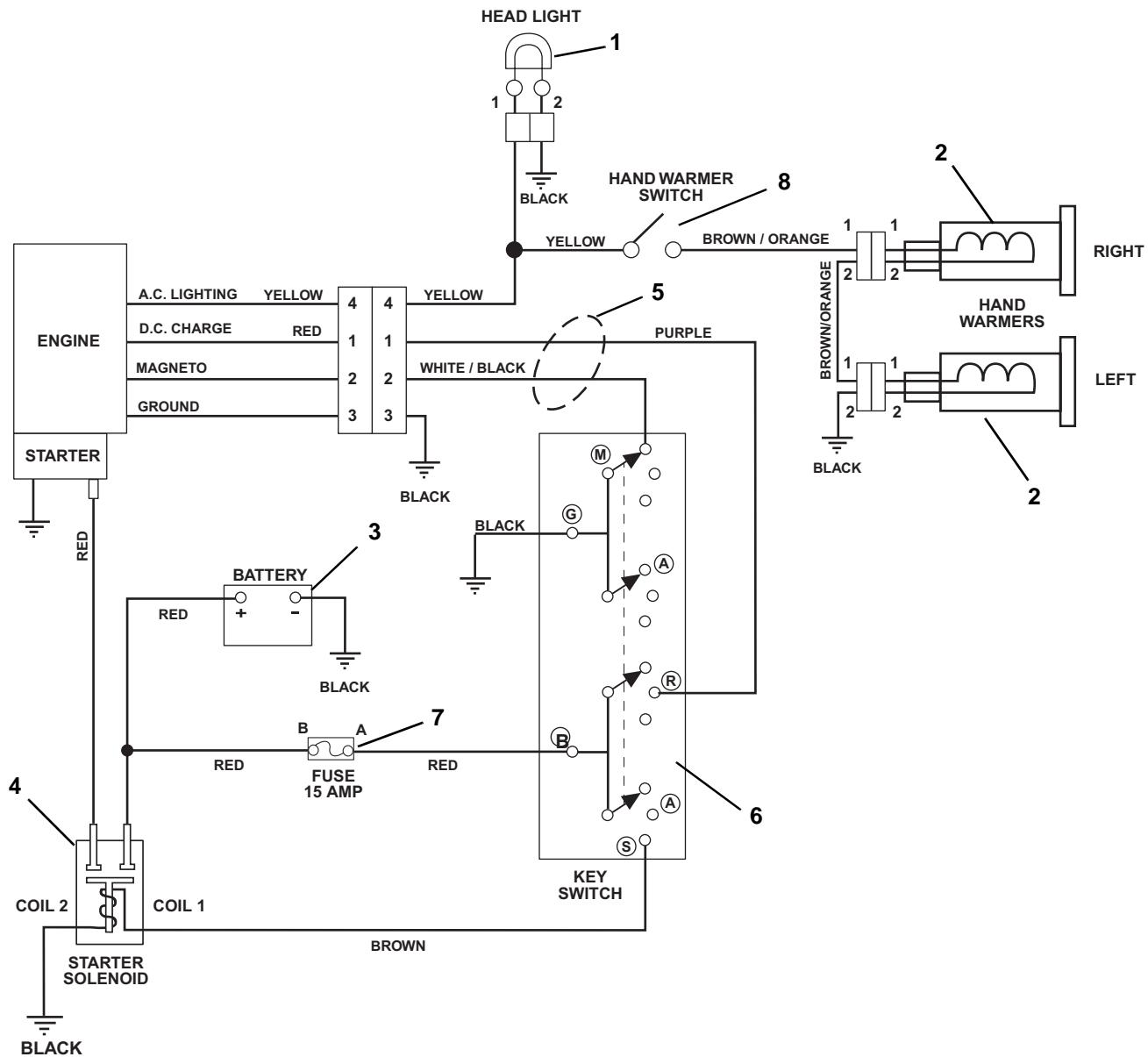
NOT ENERGIZED



ENERGIZED

# WIRING DIAGRAM

Model 926307, 308, 500, 501

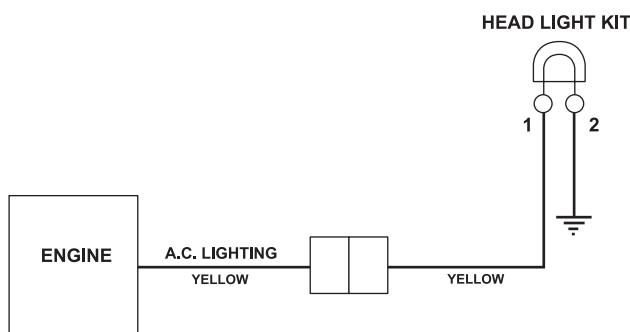
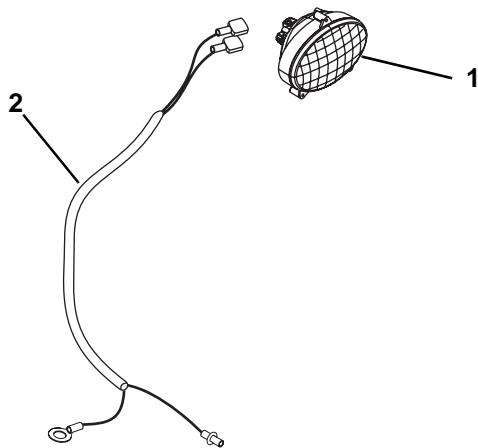


PS0672

| Item | Part No. | Qty. | Description   |
|------|----------|------|---|
| 1    | 00432500 | 1    | Light, Halogen Assembly   |
| 2    | 07532900 | 2    | Warmer, Hand with Terminal (Recommend Fast Drying Epoxy for Installation) |
| 3    | AR       |      | Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L                |
| 4    | 03679000 | 1    | Solenoid  |
| 5    | 00432400 | 1    | Harness, Wire-LT, HW, 12V   |
| 6    | 52709300 | 1    | Switch Assembly   |
| 7    | 00524700 | 1    | 15 AMP Fuse   |
| 8    | 02485700 | 1    | Switch, On/Off Hand Warmer  |

# ELECTRICAL AND WIRING DIAGRAM

Model 926001, 013, 305



PS0900

| Item | Part No. | Qty. | Description             |
|------|----------|------|-------------------------|
| 1    | 00432500 | AR   | Light, Halogen Assembly |
| 2    | 00432200 | 1    | Harness, Wire Light     |



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